

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

N00421-03-R-0060

Ticket No	Date Created	Problem
110016	5/23/01	Large N.C. Warner & Swasey cylinder grinder has a couple of error faults. Overloads. Please contact for additional information.
110029	5/23/01	NF drive is reading high on fuel pump cell #5. See for info Ref cal link V754422.
110035	5/23/01	ASAP /work stoppage gage not function correctly 4& 5 test cell
110101	5/23/01	T-64 test stand keeps shutting down; work stoppage:
110103	5/23/01	Install electronic package on vertical balance machine.
110105	5/23/01	Assist Johnson Controls in DP setup
110115	5/24/01	The numbers on the 2020 electronic package on the F402 soft bearing balancing machine are unstable jumping up and down, not settling down. Unable to balance unit, work stoppage.
110133	5/24/01	Repair additional H3 heaters. As necessary.
110136	5/24/01	Check/repair thermocouples for H3 heaters.
110140	5/24/01	Repair cable clamp for anodizing plating tank.
110146	5/24/01	Brakes are not working in test cell. Work stoppage
110147	5/24/01	Check auto quench furnace problems. Send to 65100
110166	5/24/01	Progressive plasma unit feeder communication fault
110211	5/24/01	Need clock set and date
110212	5/24/01	Need clock set on stands 9 and 5
110214	5/24/01	X,Y axis and spindle nonfunctional
110216	5/24/01	The numbers on the 2020 electronic package on the F402 soft bearing balancing machine are unstable jumping up and down, not settling down. Unable to balance unit, work stoppage.
110237	5/24/01	Assist ac mechanics on control problem on AHU22-309
110241	5/25/01	Perform heat uniformity survey on heat treat furnaces per metallurgical LPS CP 05-2-EE-9379, revision A and per AMS 2750.
110249	5/25/01	Sip jigbore has a broken fuse holder. Supervisor has the fuse holder. See for more information.thanks
110266	5/25/01	Rectifier for tank 059 continues to go on and off. Thanks
110269	5/25/01	Check electronic short.
110280	5/25/01	Vibration cable needs repair or replacement in T400 test cell #6. Portside flat G cable.
110285	5/25/01	NF drive inoperative on ASE test stand #5 (T58 fuel control) according to calibration personnel. Work stoppage
110306	5/25/01	Unable to get alodine pumps to run. Need to plate a blade. Work stoppage
110324	5/29/01	Repair stackers as needed
110325	5/29/01	Repair stackers as needed
110357	5/29/01	Hygrothermal graph for bonding room is not working.
110359	5/29/01	0-200 xducer for warter in pressure does not repeat
110381	5/29/01	Both T64 manual fuel control test stands are inoperative for electrical power. Work stoppage
110383	5/29/01	Repair electrical lead in F402 test cell. Work stoppage.
110390	5/29/01	Rectifier on tank 117 will not come on. Thanks

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Ticket No	Date Created	Problem
110396	5/29/01	Runway 28 clamshelter #2 indicates a bad sensor.
110426	5/29/01	Loss of X axis feedback
110427	5/29/01	CNC Komo spindle probe is crashed and needs to be repaired
110446	5/29/01	Agie shows a short circuit error.
110447	5/29/01	Check operation of limit control. Lindberg furnace #4.
110453	5/29/01	Over temp. Controller displays fail safe.
110486	5/30/01	X-ray tubehead cooling fan not working.this is a work stoppage.
110537	5/30/01	Springfield vertical grinder D-27 light on machine not working
110575	5/30/01	Assist Johnson Controls
110596	5/31/01	Repair speed control on Landis grinder.
110607	5/31/01	Sidney lathe horizontal D-31- no power to machine
110613	5/31/01	Restore sound system on computer
110615	5/31/01	Vib. Amp #1 needs to be checked
110634	5/31/01	Monitor on fuel pump cell #4 is unreadable. See for info Ref cal link #V754428.
110636	5/31/01	Test stand will not engage work-stoppage priority #1
110656	5/31/01	New plug for Falcon lathe has been delivered on the chip conveyour and resides in 93552 shop office. New plug needs to be installed to correct chip conveyour problem. CNC electronic needed.
110659	5/31/01	T-400 balancer down
110697	5/31/01	Assist Johnson Controls on FMS
110699	5/31/01	Perform maintenance on LIS 24 on 2nd shift
110700	5/31/01	Perform maintenance on SLIS on 2nd shift
110701	5/31/01	Perform maintenance on LIS conveyor on 2nd shift
110702	5/31/01	Perform maintenance on SIS conveyor on 2nd shift
110703	5/31/01	Perform maintenance on SLIS conveyor on 2nd shift
110704	5/31/01	Perform maintenance on LIS 23 on 2nd shift
110705	5/31/01	Perform maintenance on SIS #2 on 2nd shift
110706	5/31/01	Perform maintenance on LIS on 2nd shift
110707	5/31/01	Perform maintenance on SIS #1 on 2nd shift
110708	5/31/01	Perform maintenance on SIS #3 on 2nd shift
110758	6/1/01	Bullard dynatrol 46" vtl C-12- light out, needs to be fixed
110759	6/1/01	Replace a burnt coil on the K&T 28
110770	6/1/01	Meg motor conductors on water cooling tower for chiller at bldg. 133.
110777	6/1/01	Perform uniformity test survey on heat treat furnaces as per metallurgical LPS CP 05-2-EE-9379, revision A , as per AMS 2750.
110784	6/1/01	Cannon NP 700 printer under service contract, shows that the right door needs closed on the lcd, with the right door closed.
110810	6/1/01	Clean and conditioning line will not start up. Demister fan failure
110813	6/1/01	Axis running off. Work stoppage!

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Ticket No	Date Created	Problem
110836	6/4/01	N.C Campbell grinder dresser 434 Z axis detect err D30
110839	6/4/01	Sip grinder Z axis is down
110844	6/4/01	Machine will power up N.C Pratt & Whitney
110855	6/4/01	Large autoclave printer not working. Last 6 EIN numbers, 056943
110861	6/4/01	Set alarm system controls
110870	6/4/01	The screen on the 2020 electronic package is unreadable, the screen is blurred, and you can't make the numbers out. This is on the T58 compressor balancing machine, work stoppage.
110928	6/4/01	Please check magnehelic gauge for scrubber C2, the gauge is marked as reading 2. The gauges are located on the roof top of bldg.4225, on the sides of the scrubbers.
110942	6/4/01	Blasters in bldg. 4225 are being relocated and might be disconnected from their power source. These blasters have critical computer control and peripherals, please prepare them as such.
110946	6/4/01	Install heaters on Ditmco.
110965	6/5/01	Y axis into E-stop
110972	6/5/01	Repair stackers as needed
110974	6/5/01	Repair stackers as needed
110993	6/5/01	Thermostate on tank-157 does not appear to be working correctly. Thanks
111006	6/5/01	Need electrician on Stahl furnace
111008	6/5/01	0-100 psi transducer is bad on cal. Cart.
111020	6/5/01	Grinding motor for sip jig grinders frozen
111031	6/5/01	Hydraulic test stand keeps shutting down! Work stoppage!
111035	6/5/01	Replace 20 amp circuit breaker that keeps tripping/
111042	6/5/01	Check controls on #1 T58 test stand
111050	6/5/01	Install new electronic board on ko lee grinder.
111055	6/5/01	Install new electronic board on ko lee grinder.
111080	6/5/01	Sm. Abar will not break vac.
111083	6/5/01	Assist Johnson Controls on FMS DP's
111084	6/5/01	Repair pneumatic controls for chiller cooling tower per daw
111128	6/6/01	Stacker #2 in building 4225 is not operational.
111144	6/6/01	Rectifiers for tanks 124 and 127 will not come on. Thanks
111147	6/6/01	Welding machine is not producing any power.
111166	6/6/01	Stacker #2 will not recover from 600 error. Work stoppage!
111169	6/6/01	Stacker #1 will not retrieve from given location. Gives error while idle at another location. Work stoppage!
111194	6/6/01	We are getting a error 600 that will not clear. ie maximum retries stacker number two.
111195	6/6/01	28 volt lead broke on T400 test stand. Work stoppage:
111199	6/6/01	The drive fault light came on the J-79 main fuel pump stand. It completely cut off and smoke came from the gearbox connection: work stoppage:
111203	6/6/01	Assist Johnson Controls on DP's

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Ticket No	Date Created	Problem
111211	6/7/01	N. C. Campbel; repair hand controll." rapid jog"
111217	6/7/01	Pratt & Whitney NC jig bore D-21- machine over travel
111231	6/7/01	Paper jam in front of printer, as it feeds paper into the printer. Printer is under service contract.
111278	6/7/01	Replace one heating coil each in tank S-207 and 208 see for direction-----thanks
111279	6/7/01	Replace one heating coil each in tank S-207 and 208 see for direction-----thanks
111282	6/7/01	Please trobleshoot and reset breakers that are being tripped by contractors replacing meters on scrubbers.
111304	6/7/01	Wire up a new component on our test oxygen test stand. Job not complete, refer to ticket #110158.
111327	6/7/01	X-ray in bld 4275 will not come on it is getting power
111330	6/7/01	The digital gauge on paint booth D8 is not working, in need of repair.
111336	6/7/01	The rectifiers on the anodize will not come on. This is a work stoppage. Thanks
111347	6/7/01	Assist Johnson Control on FMS DP's
111388	6/8/01	Calibration lab rejected temp control for tank-040 please repair or replace. Unit not responding. Thanks X
111430	6/8/01	AGV #2 stops without error indicated. Will not restart at floor start points and blocks other AGVs with the original trunk lock.
111472	6/8/01	Automatic embossing system key board needs repair , number keys do not work
111478	6/8/01	Axis toggle switch broken. Work stoppage.
111489	6/11/01	Giddings & Lewis CNC horiz. boring mill C-13-joy stick broken
111498	6/11/01	Repair stackers as needed
111499	6/11/01	Repair stackers as needed
111512	6/11/01	Sip jig grinder (2)B-9- oil light on
111517	6/11/01	Computer screen won't come up/work stop/
111523	6/11/01	New hybrid miller welder not working.
111524	6/11/01	Stacker system in loft area not working.
111563	6/11/01	AGV #3 will not go back on wire. Does not respond to inputs.
111563	6/11/01	AGV #3 will not go back on wire. Does not respond to inputs.
111605	6/11/01	Manufacture 12 each type "J" thermocouples, 6'-8' in length.
111621	6/11/01	Can't get power to ASE #3 test stand. Work stoppage.
111622	6/11/01	Port NF tach not working, suspect electrical lead or instrument
111623	6/11/01	Machine control station failure work stoppage.
111624	6/11/01	Wire up inputs and program new lighting panel BB-19-I
111625	6/11/01	Repair control on HF room per talk
111629	6/11/01	Check RPM problem on ASE 5 NF drive per talk
111631	6/12/01	Check temperature accuracy of controllers on new abar.
111643	6/12/01	Theres an alarm on the fire panel box located in the ramp bldg., shop 93552.

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Ticket No	Date Created	Problem
111647	6/12/01	Hardinge lathe tramp champ electric motor has quit.
111648	6/12/01	Perform uniformity test on heat treat furnaces as per metallurgical LPS CP 05-2-EE-9379, rev B and as per AMS 2750.
111651	6/12/01	Electronic temp. Control not working at all on scale gon tank.work stoppage!
111655	6/12/01	Giddings & Lewis CNC horiz. boring mill C-13-remove toggle switch
111656	6/12/01	Stacker system in loft area 1/2 fixed. Need to have other half put back in operation.
111661	6/12/01	750 error problem on the Komo
111663	6/12/01	Bad load cell test cell #3
111669	6/12/01	Runway 28 dehumidifier CS-2 check operation of gas sensor
111670	6/12/01	Runway 28 dehumidifier CS/A cal gas sensor needs checked
111749	6/12/01	Assist Johnson Controls on new chillers FMS
111753	6/12/01	Digital readout out of sync
111757	6/13/01	Lis2 down, fixed on 3rd shift
111764	6/13/01	Electronic temp. Control not working at all on scale gone tank temp. To low to operate.work stoppage!!!
111786	6/13/01	RCA test stand #10 inoperable no power work stoppage
111802	6/13/01	Crane "C" TCS beam break alarm/bad stop sensor; need fix ASAP. Work stoppage in effect.
111826	6/13/01	Bad Johnson Control direct acting thermostat-needs replaced. This controls the air handler
111859	6/13/01	Balance machine pick up light wires broken.
111865	6/13/01	The ramp is not working properly not advancing the way it should.
111871	6/13/01	Assist Johnson Controls
111880	6/14/01	CNC Bullard VTL 66"G-49-oil skimmer motor not working
111884	6/14/01	RCA test stand #7 printer out of order, work stoppage
111896	6/14/01	Scrubber A-OH1 has gone down. This is a work stoppage. Also we are in the middle of a OSHA insp. Please correct ASAP. Thanks
111897	6/14/01	Cyanide alarm has a system trouble light on. This is the one we had problems with mon. please put a top priority on this. Thanks
111907	6/14/01	Furnace C, one zone of heat has failed. Furnace down.
111942	6/14/01	Runway 19 dehumidifier a adjust output , all ACFT reading high r/h.
111943	6/14/01	Runway 19 dehumidifier B adjust output, all ACFT reading high.
111946	6/14/01	Check/repair enforcer vent sys. strob warning light does not work.
111952	6/14/01	Repair dyno controller in T64 test cell.
111959	6/14/01	Replace hand controller on elox EDM machine:
111973	6/14/01	Perform maintenance on LIS conveyor on 2nd shift
111974	6/14/01	Perform maintenance on LIS 24 on 2nd shift
111975	6/14/01	Perform maintenance on SIS #2 on 2nd shift
111976	6/14/01	Perform maintenance on SIS conveyor on 2nd shift
111977	6/14/01	Perform maintenance on SLIS conveyor on 2nd shift

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Ticket No	Date Created	Problem
111978	6/14/01	Perform maintenance on LIS 24 on 2nd shift
111979	6/14/01	Perform maintenance on SIS #1 on 2nd shift
111980	6/14/01	Perform maintenance on LIS on 2nd shift
111981	6/14/01	Perform maintenance on SIS #3 on 2nd shift
111982	6/14/01	Perform maintenance on SLIS on 2nd shift
112000	6/14/01	Replace balance machine RPM pick up lights (10) each.
112001	6/14/01	Demister fan will not operate on the clean line
112005	6/14/01	Control is not working. Work stoppage
112007	6/15/01	Lis 2 went down 3 times. Fixed on 3rd shift
112008	6/15/01	Motor on bridgeport milling machine making excessive noise
112016	6/15/01	Computer inoperative on ASE #5 test stand. Work stoppage
112029	6/15/01	System console shorted out with a flash; need fix ASAP, work stoppage in effect. Thanks.
112034	6/15/01	ASE: 5 is having electronic problems
112037	6/15/01	Theodilite unit failed horizontal collimation.
112038	6/15/01	Theodilite unit will not focus properly.
112043	6/15/01	Runway 28 dehumidifier I output is reading high at 17% r/h.
112045	6/15/01	Runway 28 dehumidifier I backup unit has no overboard discharge air.
112050	6/15/01	Thermal induction heater not heating up.
112107	6/15/01	N. C. Campbell; repair hand control." rapid jog"
112109	6/15/01	High-pressure pump won't come on test stand #1, 7, 8, 9,& 10: in the RCA room: work stoppage:
112113	6/15/01	T58 test stand the T-2 system down: work stoppage:
112129	6/18/01	Repair thermocouple for 402 test cell
112132	6/18/01	Repair stackers as needed
112133	6/18/01	Repair stackers as needed
112135	6/18/01	Controller #1 and #10 are not working. We are at a work stoppage.
112155	6/18/01	Controller for tank 157 (chem-mil) and T-041 (phosphate rinse) are not working properly. Thanks
112174	6/18/01	All tanks hooked to scrubber A-OH3 will not come on. The rectifiers nor the air will come on. Work stoppage thanks
112177	6/18/01	Cooling fan in test cell is not working at all. Check motor, seems like it is burned out. Work stoppage
112189	6/18/01	Install stencil cutter and download program into machine. I could not get the EIN to enter (65923030493) SJS
112191	6/18/01	VMC 75 table axis is shaking, work stoppage
112192	6/18/01	Bldg #4588 dehumidifier output air is resding 55% r/h
112195	6/18/01	The Honeywell sheath bonding machine has electrical problems, thermocouple jack #8 is faulty, if one more thermocouple should fail during a cure cycle it would be cause to fail the entire run.work stoppage.
112219	6/18/01	Process control problem on tank 191 and 157 in bldg. 4035.

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Ticket No	Date Created	Problem
112220	6/18/01	Manufacture 4 each adapter cables for H3 fixture to be used for test of new H53D heaters.
112229	6/18/01	T2 electrical lead broke/work stop/ /please have night shift come repair/
112231	6/18/01	Repair problem with dampers on AHU 309 per talk dampers wont close
112232	6/18/01	Repair controls on AHU 302 per talk no control of temp
112235	6/18/01	T-64 ASE test stand the inlet pressure won't come up: work stoppage:
112236	6/18/01	T400 balance machine motor is making buzzing noise.
112254	6/19/01	Troubleshoot and repair UPS.
112264	6/19/01	Controller #1 & #10 are not working. Work stoppage
112277	6/19/01	1500 hp. Motor will not start. Work stoppage
112319	6/19/01	Provide spare set of thermocouples/
112329	6/19/01	AGV5 appears to go off-line on "A" trunk. Problem shows signs of getting progressively worse please help!
112333	6/19/01	Install 400 cy inverter
112334	6/19/01	Controller #1 & #10 are not working. Work stoppage in bldg 137
112337	6/19/01	Assist Johnson Controls on FMS DP setup
112339	6/19/01	Fuel pump test stand for 94406 won't come on. Work stoppage:
112340	6/19/01	Samll autoclave scizzos won't come up: part in oven!
112346	6/20/01	Attn 65800, 3 rd shift LIS 2 down, load mishandled, fixed on 3rd shift
112347	6/20/01	Attn 65800,3rd shift: LIS 2 down. Blown fuse out cold fixed on 3rd shift.
112356	6/20/01	Wotan CNC mill machine keeps shutting down, work stoppage
112360	6/20/01	Furnace E, 9000 operator display blank, furnace down, work stoppage
112370	6/20/01	Warner & Swasey is having problems cutting threads and reading a G33
112417	6/20/01	Cincinnati mill coolant pump problems
112422	6/20/01	Automated penetrant line, adjust sensor at station #11, and replace fuse.
112446	6/20/01	T-64 mech test stand lost main power: work stoppage:
112447	6/20/01	Assist Johnson Control on FMS chillers
112459	6/21/01	Adjust flame rod on AQ work stoppage
112465	6/21/01	Repair and or replace 32 thermocouples for sheath machine.
112469	6/21/01	Monitor on computer on Sciaky CNC welding machine needs repairing or replacing.
112471	6/21/01	AOH4 schrubber keeps cutting off -
112479	6/21/01	Computer monitor for vector measuring machine is malfunctioning.screen is jumping.
112497	6/21/01	Need computer whiz to look at os problem; main system not talking to input terminal; possibly purging of history files on limited cap. Hd. May help. Work stoppage in effect. Thanks.
112501	6/21/01	JPT leads need work
112539	6/21/01	F402 balance machine over range. Work stop!
112542	6/21/01	Adjust flame rod on A.Q. Urgent.
112543	6/21/01	Assist Johnson Controls

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Ticket No	Date Created	Problem
112544	6/21/01	Planetary speed malfunctioning. Potentiometer work stoppage!
112546	6/21/01	Check elevator at tower.
112548	6/21/01	F402 test cell repair cannon plug.
112558	6/21/01	Planetary speed malfunctioning. Potentiometer work stoppage!
112567	6/22/01	Attn 65800,3rd shift: LIS 2 down (loose hoist cable failure). Worked on it for hours but could not get communications to re-establish. Still down for first shift. Work stoppage.
112590	6/22/01	Please repair T-1 rake for T400 test cells.
112595	6/22/01	Metal spray , flame detector not working
112605	6/22/01	Problems with encoder
112609	6/22/01	Problems with coolant pump
112615	6/22/01	IGV test stand 3013 drive light and drive will not stay on after being set. Work stop!
112622	6/22/01	High oil temperature light is on. May be related to new hard drive installation.
112624	6/22/01	Spindle blower fault.
112626	6/22/01	Andonzing tank not plating. Thanks.
112628	6/22/01	Spindle blower fault.
112629	6/23/01	Attn 65800,3rd shift: LIS 2 down 4 times with overhanging forks, also down twice with communication problems. Fixed on 3rd shift
112636	6/24/01	Electrical control panel needs to be looked at, making a buzzing sound.
112637	6/24/01	Fire control panel needs to be looked at, making a buzzing sound. Combine this work order with ticket #112636 (same discrepancy)
112650	6/25/01	Check motor on bridgeport milling machine.
112666	6/25/01	Schrubber AOH-3 down - work stoppage
112669	6/25/01	Repair stackers as needed
112670	6/25/01	Repair stackers as needed
112674	6/25/01	Inop blows breaker
112681	6/25/01	Bldg 4588 dehumidifier output air reads 21% r/h return air 60%
112683	6/25/01	Runway 28 dehumidifier I is down unit is making loud noise.
112684	6/25/01	Adjust crt. Cannot read screen.
112685	6/25/01	Runway 28 dehumidifier I back up has high r/h output.
112686	6/25/01	Runway 19 dehumidifier #B output air reads 15.3% r/h return air 50.1% r/h.
112694	6/25/01	H-2 fixture heating blanket is not heating correctly.
112716	6/25/01	Digital readout producing error codes.
112723	6/25/01	Assist eng. in plating shop, with computer control layout.
112724	6/25/01	S3 flushing pump switch kicking off. Work stoppage.
112725	6/25/01	Runway 28 r/h indicating system station 3 inoperable.
112726	6/25/01	Assist Kodak serviceman with troubleshooting of Kodak film processor.
112749	6/26/01	Attn 65800 3rd shift KS store's small k1 stacker down. Fixed on 3rd shift

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Ticket No	Date Created	Problem
112750	6/26/01	Attn 65800,3rd shift: KS stacker #1 down, fixed on 3rd shift
112766	6/26/01	Progressive metalspray unit feeder 1 communication fault feeder 1 step timer fault
112775	6/26/01	Research parts for new cable harness/ thermocouple type K
112778	6/26/01	Number two sip needs key board cleaned
112791	6/26/01	Runway 28 dehumidifier G will not run on auto. Operates on manual only.
112813	6/26/01	Paper is jammed around feed rooler. Printer under service contract.
112814	6/26/01	Printer is leaving a thick black line on the print. Printer is under service contract.
112817	6/26/01	Hard drive is not working properly! [work stoppage!]
112884	6/26/01	Light will not come on over alignment table work stoppage
112885	6/26/01	Wotan NC boring mill-spindle over heating-very hot!!!! Urgent!!!!
112895	6/26/01	The Farquhar press in 93653, (sheetmetal shop in 137), is down, may be blown fuse, work stoppage,
112897	6/26/01	Controllers bad on temperature controller.
112927	6/27/01	No digital fuel flow indication. Work stoppage.
112937	6/27/01	Bldg 4588 dehumidifier reads 21% r/h output and 60% return
112942	6/27/01	Scrubber AOH-4 shut down
112956	6/27/01	Check discolored fuse on Henderson air dryer. Send to 65100
112957	6/27/01	Oven temperature runs over set point. Thank-you
112972	6/27/01	Stand requires low limit transducer for range used by shop. Ref. Paine Corp. Part#211-60-650-02 transduced, pressure, bi-directional differential.
112979	6/27/01	RCA test stand no power to 6 check fuese
112985	6/27/01	Check controls on Stahl hot air furnace.
112995	6/27/01	Install and make operable modem connection for system.
112996	6/27/01	Install 4 each 3.5 floppy drives in agiematic.
113000	6/27/01	Controllers on fixture inoperable. Work stoppage work stoppage. Thanks thanks.
113006	6/27/01	Need calibration to check out h2o in pressure transducer. Inline gauge differs from computer screen by approximately 20 lbs
113010	6/27/01	F402 test cell problems with 10 volt power supply.
113013	6/28/01	Avtron will not run generator (will not engage)work-stoppage priority#1
113023	6/28/01	Verify and copy programs in abrasive blast systems computer before contractors disconnect.
113038	6/28/01	Replace HF flowmeters
113042	6/28/01	Light switch broke. Bridgeport milling machine.
113077	6/28/01	Speed will not stabilize on spindle. 200-300 RPM variation. Please fix.
113079	6/28/01	Percent speed indicator gage not working
113083	6/28/01	Repair stackers as needed
113086	6/28/01	AOH-04 has gone down again--work stoppage thanks
113087	6/28/01	Progressive metalspray unit gun will not lite
113092	6/28/01	Repair power supply

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
113102	6/28/01	Repair starter #6 test cell
113110	6/28/01	Perform maintenance on SIS #1 on 2nd shift
113111	6/28/01	Perform maintenance on LIS conveyor on 2nd shift
113112	6/28/01	Perform maintenance on SLIS conveyor on 2nd shift
113113	6/28/01	Perform maintenance on SIS #2 on 2nd shift
113114	6/28/01	Perform maintenance on SLIS on 2nd shift
113115	6/28/01	Perform maintenance on SIS conveyor on 2nd shift
113117	6/28/01	Perform maintenance on LIS 23 on 2nd shift
113118	6/28/01	Perform maintenance on LIS 24 on 2nd shift
113119	6/28/01	Perform maintenance on SIS #3 on 2nd shift
113120	6/28/01	Silver streak down - no power - work stoppage!
113121	6/28/01	Stacker number 2 is down. Photo eye problem
113133	6/28/01	K&T #28 has a loss of feedback in X axis, work stoppage.
113157	6/29/01	Work stoppage!!! T-64 balancing machine possible pick-up bad.
113160	6/29/01	Tail stock will not move left or right , up or down
113162	6/29/01	Assist factory rep in repair of 400hz inverter
113193	6/29/01	Scrubber AOH-4 is not running, need someone to start up scrubber.
113197	6/29/01	Shredded will not go into reverse jog mode. Nadep maintenance is investigating it now.
113198	6/29/01	Assist ac controls sales rep jeff skinner as necessary concerning H53D bond fixture temp control upgrade.
113201	6/29/01	Scrubber A-OH-4 has gone down again this is a safety issue-- work stoppage thanks
113205	6/29/01	Alarm goes off when trying to cut on exhaust in flame spray booth. (work stoppage)
113206	6/29/01	Alarm goes off in flame spray booth when trying to cut on exhaust. (work stoppage)
113215	6/29/01	Electrical breaker is tripped on the coolant pump, this is the 4th or 5th time repair this week.
113261	7/2/01	Several problems with gas detectors on ASE test stands - ASE stands #1 and #7 - set point buttons are inoperable.
113262	7/2/01	ASE test stand #6 conduit is in the way, cal artisan cannot get to gas sensor to cal. Contact for information
113263	7/2/01	Sheath bonding machine T/C #8 will read room temp but will not read above. Suspect either bad heater or faulty machine. (one more T/C failure will be cause to abort run.)
113269	7/2/01	Automated door keeps on going up and down, looks like it is an electric eye problem
113290	7/2/01	Move computer
113291	7/2/01	We need to have the part washer check out ASAP.it will not come on it is a work stoppage thank you.
113307	7/2/01	Repair stackers as needed
113308	7/2/01	Repair stackers as needed
113318	7/2/01	Runway 28 dehumidifier I has low output volume.

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Ticket No	Date Created	Problem
113320	7/2/01	Runway 19 dehumidifier a output reads high r/h.
113323	7/2/01	T2 thermocouple has short/work stop/
113351	7/2/01	Test stand speed indicator will not read correct speed
113354	7/2/01	Runway 28 has lost r/h indication all three stations.
113437	7/3/01	Gas generator will not lite.
113448	7/3/01	Gas generator controller reading 2,424 urgent.
113477	7/5/01	Scrubber A-OH3 is not working. Tanks 127 / 124 / and chrome strip tanks are affected thanks
113486	7/5/01	Rectifier for tank 074 nickel strike tank on silver plate line is not working
113488	7/5/01	Replaced thermocouple in gas generator.
113492	7/5/01	Spindle and control problems
113509	7/5/01	Work stoppage: T64 soft bearing balance machine not repeating
113514	7/5/01	Re-occurring "453" error on agie wirefeed machine.
113528	7/5/01	Replace existing temp controllers with 2 each new UMC 800 controllers & assist AC controls personnel as necessary with set-up.
113535	7/5/01	Spindle traverse not working properly.
113538	7/5/01	Check out control error on new chiller systems
113554	7/6/01	UPS warning light for the backup generator/UPS system is on in the computer room.
113559	7/6/01	All rectifiers connected to scrubber A-OH3 will not come on. Tank 124 rect on chrome line is needed badly. Work stoppage --- thanks
113565	7/6/01	Repair Landis grinder.
113590	7/6/01	The safe light located in the X-ray vault will not work. Not sure if bulb or wiring. Please repair.
113635	7/6/01	Limit switch not working.
113646	7/9/01	A-OH-04 scrubber is down. This is a safety problem and a work stoppage. Thanks
113663	7/9/01	Ref. Ticket #111938: this stand is now to the point it will only run 1 or 2 minutes and shut off! This is a work stoppage! This stand is very important to produce my work load!
113674	7/9/01	20-20 pac will not zero out. Work stoppage
113678	7/9/01	Flow meter will not power up
113685	7/9/01	Digital flow meter inoperable on the mech. #5 T58 test stand. Work stop!
113714	7/9/01	N.F. drive will not come on line
113721	7/9/01	Calibration fluid temperature indicator inoperative on ASE test stand #7. Work stoppage
113732	7/9/01	Check plating machine.
113736	7/9/01	Wotan will not stay up.
113790	7/10/01	A-OH3 scrubber is not working correctly. Thanks
113791	7/10/01	Wotan control keeps shutting down work stoppage
113795	7/10/01	Stacker #2 has repeated 205 errors. When corrected, stacker exhibits "42" error. Work stoppage
113814	7/10/01	Prepare furnace for manual hydrogen line purge

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Ticket No	Date Created	Problem
113821	7/10/01	Digital readout not working.
113830	7/10/01	RCA room test #9 need cable repaired
113841	7/10/01	IGV test stand 3013 drive motor is inoperable. When the switch is pushed the drive comes on but goes back off when the switch is released. Work stop
113846	7/10/01	K&T 28 loss of X axis feed back.thanks
113858	7/11/01	Attn 65800 3rd shift: small stacker down, fixed on 3rd shift
113868	7/11/01	Check UPS system.
113869	7/11/01	Check hot air furnace
113872	7/11/01	Check 400hz converter
113882	7/11/01	ASE #3 NF drive will not come on line. Electronic boards in breaker room burning up. Work stop
113904	7/11/01	Electric heater for tank 147 is not working. This is a work stoppage--unable to do alkaline nickel process ---thanks
113911	7/11/01	Having problems with 3 computers over in travel that will not shut down
113918	7/11/01	L/h Eaton Leonard tube bender goes into emergency stop mode for no reason.error code 00.work stoppage.
113945	7/11/01	Front of printer drawer on printer broke off and we can't push it in to print
113946	7/11/01	Runway 19 dehumidifier B r/h output reads high.
114007	7/11/01	Small abar will not break vacuum and go into force coo I like it should.
114008	7/11/01	Small abar will not break vacuum and go into force coo I like it should.
114019	7/12/01	Hydraulic fault tail stock will not work
114021	7/12/01	Pendant controller needs to have the rotation stop adjusted to keep controller from rotating to machine. Pendant has crashed into the switches on control and turrett will not work.
114037	7/12/01	New machine - digital RPM meter does not work. Please analyze problem and contact for repair authorization.
114038	7/12/01	Repeat problem with relay in control panel. Work order number 113921 should still be open but here is another one just in case. We thought it was fixed this am but the machine fooled us again.
114042	7/12/01	Sensor in station 9 on automated point line is malfunctioning.
114055	7/12/01	Nc tube bender has no power work stoppage, thank you
114067	7/12/01	Replace relay and troubleshoot switch calibrator tester
114068	7/12/01	Teledyne high-pressure-power supply is inoperative
114071	7/12/01	Embossing machine has error on it saying motor not working call service thank you
114075	7/12/01	Electric pump for R/O water system will not come on. Suspect fuses are blown. Thanks
114089	7/12/01	Agv5 is continuously going off-wire.possible faulty antenna! Good luck.
114094	7/12/01	Machine will not cycle-suspect electrical solenoid problem.
114104	7/12/01	Adjust sensor on AOH-4 scrubber
114105	7/12/01	Adjust A-6 ACN sensor
114112	7/12/01	Dehumidifier CS/A runway 28 needs issecu repaired.

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
114113	7/12/01	Power swivel overtravel alarm. Work stoppage!
114126	7/12/01	Perform maintenance on conveyor on 2nd shift
114127	7/12/01	Perform maintenance on SIS #1 on 2nd shift
114128	7/12/01	Perform maintenance on LIS 24 on 2nd shift
114129	7/12/01	Perform maintenance on LIS on 2nd shift
114130	7/12/01	Perform maintenance on LIS conveyor on 2nd shift
114131	7/12/01	Perform maintenance on SLIS on 2nd shift
114132	7/12/01	Perform maintenance on SIS #2 on 2nd shift
114133	7/12/01	Perform maintenance on SIS #3 on 2nd shift
114134	7/12/01	Perform maintenance on SLIS conveyor on 2nd shift
114135	7/12/01	Perform maintenance on LIS 23 on 2nd shift
114183	7/13/01	T2 will not power up
114186	7/13/01	20/20 pac down, giving false readings, won't reset properly. Work stoppage!!!! J-79 balance machine
114196	7/13/01	Digital read-out scale appears to be loose. Please check it out.
114199	7/13/01	Test stand will not power up
114200	7/13/01	Speed controller inoperable
114201	7/13/01	Repair stacker
114215	7/13/01	Runway 28 dehumidifier CS1 will not run on auto. Has fault light
114225	7/13/01	All motors on gap grinder need to have bell ends cleaned. Very little air flow to cool the motors. Work head drive motor, internal spindle drive motor and external spindle drive motor. Charge to 7F5KS35 PDM work #
114260	7/16/01	Hook up T/CS for Honeywell chart recorder that were disconnected during console upgrade.
114268	7/16/01	Repair stacker as needed
114269	7/16/01	Repair stacker as needed
114281	7/16/01	Please see ticket #113263 sheath bonding machine has possible heater. Need trouble shooting for repair or replacement.
114282	7/16/01	T58 balance machine won't zero out. work stoppage!!!
114290	7/16/01	Requesting temp. Controller number 3 be checked. Over-tempering
114299	7/16/01	Pump is not working on agile EDM.
114325	7/16/01	Motor not running at correct speed. Work stoppage:
114328	7/16/01	Replace controller and valve for chrome tank and perform necessary associated work. Send to 6.3.658
114338	7/17/01	Meter not functioning correctly
114342	7/17/01	Flow meter is reading flow when lines are disconnected (work stoppage)
114345	7/17/01	Runway 28 dehumidifier CS-1 inoperable has rotation fault light (reset to manual)
114355	7/17/01	Machine control panel will not operate.

Industrial Maintenance Services
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Ticket No	Date Created	Problem
114356	7/17/01	T-64 cooling tower #4 motor (end closest to TS) needs replacing. Rising levels in spectral bands and time waveform shows roller and cage defects. Motor needs to be looked at next down time of the TS. Charge to 7F5KS65 PDM #.
114360	7/17/01	Replace magnetic chuck.
114361	7/17/01	Perform heat uniformity survey on heat treat furnaces per metallurgical LPS CP 05-2-EE-9379, revision A and per AMS 2750.
114362	7/17/01	Check 400hz converter and repair as necessary.
114398	7/17/01	Sip 740 jig bore & milling-spindle will not reverse
114418	7/17/01	Replace light inside CNC machine toyoda
114425	7/17/01	Filter not cycling. Possible work stoppage.
114430	7/17/01	Wire cut machine working at marginal level. Please have electrical folks see if they can pinpoint the problem.
114435	7/18/01	Fuel pump cell #7, no communications with cal cart. See for more information. Ref cal link V853719.
114482	7/18/01	Repair / replace HF flowmeter
114504	7/18/01	Repair two switches on stand #9
114505	7/18/01	Repair monitor on RCA stand
114519	7/18/01	Automated penetrant line, sensor at station #8 needs adjustment.
114549	7/18/01	Wire in time delay relay for Wotan
114556	7/18/01	Ndi area bldg 133 the machine is called silver streak is overflowing water from one of the attached tanks. We think a sensor is bad but not sure. Work stoppage thanks
114558	7/18/01	RCA test stand #2 & #7 needs battery change and date /time update
114563	7/18/01	Small abar will not heat. Also controller does not have events loaded in it.
114569	7/18/01	Small abar will not heat. Also controller does not have events loaded in it. (already working on this problem) send to shop 6.3.651
114580	7/19/01	Install electronic upgrade
114581	7/19/01	View screen will not come function on the AGIE.
114583	7/19/01	Machine has no electrical power
114586	7/19/01	Rectifiers for tanks 108,117, and a few others will not come on. This may be due to the scrubber. This is a work stoppage. Thanks
114602	7/19/01	Aep electrical problem," fixture is broken"
114617	7/19/01	Digital flow meter inoperable.
114631	7/19/01	Electrical cable for the thermal imaging setup has pulled loose at the end of the cable. Please check and repair. Located under Mezzanine J (payroll)
114639	7/19/01	Replace A6 HCN sensor and amp/ calibrated at detect services
114640	7/19/01	Need poto power repaired
114655	7/19/01	Install electronic upgrade
114658	7/19/01	Indicator light inoperable
114660	7/19/01	Ditmco tester addresses 800-849 are not functioning properly. Suspect a terminal selector problem.
114662	7/19/01	Maho 700 rheostat on remote is not working properly. Work stoppage!!

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Ticket No	Date Created	Problem
114676	7/19/01	Replace HCN sensor A6
114677	7/19/01	Optical comparator is in operative. Please assist.
114693	7/19/01	NF drive cable inoperative on ASE test stand #5. Work stoppage
114730	7/20/01	Landis universal grinder E-32 head will not turn.
114739	7/20/01	Power missing on lights and balance machine. Work stoppage!
114781	7/20/01	Please, repair and or replace sixteen thermocouples for sheath bonding machine. Thank you.
114787	7/20/01	Out let pressure controller in op
114797	7/20/01	New balance machine popping breakers
114803	7/20/01	Outlet pressure controller on ASE test stand #5 inoperative. Work stoppage
114817	7/23/01	Replace the cover for the computer that operates the balancing machine. The cover is in the prop shop.
114825	7/23/01	Repair stackers as needed
114826	7/23/01	Repair stacker as needed
114846	7/23/01	The new hardbearing balancing machine has tripped a breaker, no power to the drive motor. The other day we had power to the motor and no power to the lights. The breaker tripped Friday but reset itself over the weekend. We are at work stoppage, and need help
114847	7/23/01	The ramp system is not working properly
114868	7/23/01	Hook up 2 each deviation alarm circuits for UMC800 temp controls; also reactivate over-temp alarm for chart recorder. Check/test, readjust as necessary.
114869	7/23/01	Work stoppage!!!! Vibration pick up does not work!!!
114873	7/23/01	The RPM drive is not working properly on 36-200 fuel control test stand. Plant account number 65885195103.
114916	7/23/01	Hp laser 4050TN keeps jamming when trying to print multiple sheets.
114923	7/23/01	Printer not printing/work stop/
114932	7/23/01	Boom on hydraulic station #2 will not travel but one way.
114933	7/23/01	Replace bad air dryer for control air system
114944	7/24/01	Throttle control pot does not work
114954	7/24/01	Overtemp controller on furnace E is failing
114957	7/24/01	Wires crossed at D.C. power junction box behind D.C. power button middle of stand
114959	7/24/01	Work stoppage. Fluorescent penetrant line has index failure. Parts will not move forward after cycle time has been completed.
114962	7/24/01	Motor noise on T400 balancing machine.
114963	7/24/01	Replace or repair encoder-gas turbine test cell.
114971	7/24/01	Spindle won't "wrap it out"
114973	7/24/01	Oven controller is allowing oven to ramp way beyond the set temp. Please repair ASAP. Work stoppage>
114980	7/24/01	ASE fuel pump cell #7 - hi pressure fuel flow not working, problem in fuel flow computer. Ref cal link #V853719.
114999	7/24/01	Printer hanging up (HP)

Industrial Maintenance Services
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Ticket No	Date Created	Problem
115007	7/24/01	Repair Allen Bradley drive
115009	7/24/01	T-64 balance machine is down x10 light doesn't work. And will not repeat!! (work stoppage)
115026	7/24/01	Research and procure parts for thermocouple harness for 402 test cell
115040	7/24/01	Linear measuring system for axis "Z" needs cleaning on the Maho 700
115046	7/24/01	Bradley drive bad
115080	7/24/01	Test stand #9 inoperative in RCA room for electrical power. Work stoppage
115084	7/24/01	400 hz. power supply shuts off with over voltage alarm. Work stoppage. This unit continuously fails for low and high voltage and has delayed production numerous times. (second shift maintenance could not get parts locker to open.)
115088	7/24/01	RPMs will not correspond with RPMS on the indicator
115094	7/24/01	During calibration computer reads test aborted transducer.
115101	7/25/01	Attn 65800, 3rd shift: during last night's shift had to fix least 2 twice, least 5 several times and the small stacker twice. Please forward accordingly. Thank you
115118	7/25/01	X-ray unit electronic drive system has short in it that keeps blowing fuses. Work stoppage CH53E rotor blades
115130	7/25/01	Servo tripped on Warner & Swasey
115145	7/25/01	Runway 19 remove F-4s 155847 from computer.
115174	7/25/01	Monitor on ASE test stand no 8
115189	7/25/01	Balance machine has rub sound needs belt & PM work stoppage!!!!
115190	7/25/01	Too much fluctuation in torque sensor readout / test cell #2
115224	7/25/01	Check air dryer for control air
115245	7/26/01	Machine (ENC-040) tubing bender overheating and shutting down, work stoppage.
115258	7/26/01	Voltage to low to power aircraft!
115259	7/26/01	Power unit dead!
115262	7/26/01	Repair Allen Bradley drive.thanks.
115278	7/26/01	Comm link on far-side of line "B" is broke; smells like sweet burn; work stoppage in effect; send help. Thanks.
115281	7/26/01	Same problem as ticket #115127; interlock system failure on X-ray unit.
115307	7/26/01	Perform maintenance on LIS conveyor on 2nd shift
115308	7/26/01	Perform maintenance on SIS #2 on 2nd shift
115309	7/26/01	Perform maintenance on SLIS on 2nd shift
115310	7/26/01	Perform maintenance on LIS on 2nd shift
115311	7/26/01	Perform maintenance on SIS #3 on 2nd shift
115312	7/26/01	Perform maintenance on SLIS conveyor on 2nd shift
115313	7/26/01	Perform maintenance on SIS #1 on 2nd shift
115314	7/26/01	Perform maintenance on LIS 24 on 2nd shift
115316	7/26/01	Perform maintenance on SIS conveyor on 2nd shift

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Ticket No	Date Created	Problem
115317	7/26/01	Perform maintenance on LIS 23 on 2nd shift
115321	7/26/01	During calibration computer reads test aborted transducer. Not knowledgeable of this stand, will contact to gain familiarization.
115332	7/26/01	Need to have electrical problem repair as needed.
115333	7/26/01	Breaker in circuit panel is broken dangerous.
115363	7/27/01	Tank #183 needs the cooling controller wired in for proper operation. It also needs to be switched over from heating to cooling. Thanks
115376	7/27/01	Sartorius balance, model number 2024 MP located in oil analysis lab is not working properly. Internal electrical malfunction, cannot operate.
115410	7/27/01	Automated penetrant line, sensor at station #9 not working properly.
115422	7/27/01	Brush plate rectifier in cadmium plate area needs dial put back on unit. Thanks
115424	7/27/01	Low spindle oil pressure light is on on the operators' panel, is not corresponding with digital indication.
115425	7/27/01	No power to stacker computer. Work stop!
115432	7/28/01	Heater for F408 LPC unit inoperable. Work stoppage
115438	7/30/01	Power bank in the P507 test cell is not working
115439	7/30/01	The r/h heat exchanger motor on the backside of the hardinge CNC lathe is making noise. The l/h motor was changed about 6 months ago.
115444	7/30/01	Cannot calibrate head stock. Work stoppage for H46 high speed shaft.
115448	7/30/01	Machine will not complete start up cycle. Work stoppage!
115453	7/30/01	Replace broken toggle switch in test equipment. This is a work stoppage.
115454	7/30/01	A-OH3 has shut the rectifiers off again. Work stoppage. Thanks
115477	7/30/01	Work stoppage. The laser in the central tool room started leaking from the laser cavity. It appears a coolant tube inside ruptured.
115488	7/30/01	Repair stacker as needed
115489	7/30/01	Repair stacker as needed
115493	7/30/01	Drive unit will not operate on test stand. This is a work stoppage.
115495	7/30/01	Runway 28 dehumidifier I is inoperable.
115496	7/30/01	Runway 28 dehumidifier I backup has a high r/h output.
115497	7/30/01	Runway 19 dehumidifier B has high r/h output.
115520	7/30/01	The chrome scrubber at the plating shop needs attention ASAP. An automatic valve is stuck on the rinse cycle and is continuously spraying water over the filter. This is causing the filter to be overloaded. Please send help ASAP.
115525	7/30/01	Check 400 hz converter.
115540	7/30/01	Outlet process controller not working properly
115542	7/30/01	ASE 6 test stand will not start up can enter speed but will not accept data NG drive
115543	7/30/01	Check output controller for lube per talk
115544	7/30/01	Light bulb burnt out in back of stand ASE 8
115546	7/30/01	ASE 6 light bulb burnt out in back of stand
115552	7/30/01	Valve & lock test fixture has short in light box. Work stoppage!

Industrial Maintenance Services
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Ticket No	Date Created	Problem
115553	7/30/01	Thermocouple on lro going bad .work stoppage!
115571	7/31/01	Check/adjust as necessary "new" DC drive for X-ray yoke.
115587	7/31/01	400 cycle generator for instrument shop inoperable
115624	7/31/01	Temp. Controller on tank #059 is not working. Work stoppage. Thanks
115640	7/31/01	Is not reading properly Digital panel on air breather,.
115651	7/31/01	Komo mill computer which drives the reinscan tracecut needs the ram upgraded to 256k of memory.
115659	7/31/01	Need switch repaired/replaced on cooling fan at water jet cutter. Thanks
115662	7/31/01	ASE test stand #6 has a VF drive fault (NG drive inoperative). Work stoppage
115667	7/31/01	ASE 6 NG drive failure
115677	8/1/01	Runway 19 computer has lost communication.
115687	8/1/01	L/h Eaton Leonard tube bender will not stay on.
115689	8/1/01	Strippit possesed! Doing thing on startup it shouldn't. Send as soon as possible! Work stoppage!.
115696	8/1/01	The MTV motor on ASE 5 is over torqueing and jamming.
115697	8/1/01	Ref. ticket #115094: this stand has been down since 07/24/2001 workstoppage! Have 12 units in 253 code!
115723	8/1/01	Electrical repair needed to assist on test stand
115736	8/1/01	Circuit breaker blowing on hyster rackloader.
115743	8/1/01	Need cables for extension of tach. Wiring
115744	8/1/01	Repair thermocouple
115789	8/1/01	NG drive inoperative on ASE test stand #8. Work stoppage
115791	8/1/01	Will not bring down tray 7
115806	8/2/01	Check out the rectifier on the nickel strike tank. Appears that it is not working properly.
115845	8/2/01	Control system failure (work stoppage)
115851	8/2/01	2020 electrical package not working properly. Work stoppage.
115878	8/2/01	Manufacture T/CS and assist with test of new H53D heaters including heat survey.
115885	8/2/01	HPM controller inoperative on ASE test stand #2. Work stoppage
115886	8/2/01	Rectifier for tank 108 on the chrome line will not come on. During rain storm it went out. Thanks
115889	8/2/01	Thermocouple on waltz oven going bad work stoppage
115907	8/3/01	Perform heat uniformity survey on heat treat furnaces per metallurgical LPS CP 05-2-EE-9379, revision A and per AMS 2750.
115918	8/3/01	Repair AOH3 scrubber
115921	8/3/01	System won't re-boot right; pos. Dead batttery at main terminal. Work stoppage in effect. Thanks.
115929	8/3/01	Metal spray yencoder quadrature fault
115943	8/3/01	Repair limit switch on head stock
115951	8/3/01	RCA test stand 2 & 7 date and time need to be changed
115953	8/3/01	Runway 28 dehumidifier I has high r/h output.

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
115958	8/3/01	Repair T-2 probe in test cell #3 (shop code 6.52)
115986	8/3/01	Silver streak - electrical problems, sensor problems
116010	8/6/01	Pump will not work in auto position, replace float switch
116019	8/6/01	HPM controller is inoperable on ASE stand #4. Workstop
116037	8/6/01	Conductivity meter down in heat treat. Work stoppage // heat treat area for aluminum shut down.
116038	8/6/01	Accuracy test equipment not reading
116041	8/6/01	Repair stacker as needed
116042	8/6/01	Repair stacker as needed
116050	8/6/01	Millivolt reader inoperable, think battery is dead-work stop/
116075	8/6/01	Check hot air furnace, shut-down mode, check controls and reset.
116081	8/6/01	Drive light will not stay on/work stop/
116098	8/6/01	Campbell- screwen has gone blank-unable to jog axis
116107	8/6/01	Hello gentlemen!! Need some help please - rectifier on the cadium line down on tank T051. Thank you so very much!!!
116133	8/7/01	PRC-2000 (SN 02-03-081) soldering station inoperable - (trailer located behind bldg 4247) call to make sure someone is in the trailer.
116134	8/7/01	PRC-2000 soldering station (SN 04-08-0403) inoperable -trailer located behind bldg 4247. Please call to make sure someone is in the trailer.
116135	8/7/01	Problems with turret
116155	8/7/01	X-ray interlock alarm system down. This is the 3rd time please help. This could be a work stoppage.
116168	8/7/01	Cannot calibrate head stock. Work stoppage for H46 high speed.
116179	8/7/01	Anc8-6 turbine flowmeter needs to be replaced on the fuel nozzle ts, located in high hazard area - this is a work stoppage. Ref cal link #V853728.
116186	8/7/01	Stop leaks in transducers on fuel nozzle TS. Ref cal link Id60374.
116191	8/7/01	Automated penetrant line, replace spool for sensor at station #9.
116203	8/7/01	Program powerlink panel in storage area under Mezzanine A.
116206	8/7/01	Getting Servo Z alarm even though Z is within travel limit.
116207	8/7/01	Please check out dyno outlet valve controller. We need to get the test cell up. We have a backup of engines and rgbs.
116208	8/7/01	This is on the Campbell grinder as per conversation with shop supervisor.thanks
116211	8/7/01	Gas generator keeps tripping out.
116212	8/7/01	Accuracy test unit needs thermocouple #11, #12 hooked up
116225	8/7/01	Gas generator not working.
116226	8/7/01	Correct dyno fluctuation at 90% and above.
116229	8/8/01	Attn 65800, 3rd shift: during Monday night's shift LIS 5 went down several times also stacker 1 went down. Fixed on 3rd shift
116232	8/8/01	Runway 28 clamshelter #1 sensor 1B reads 10% higher than others.
116233	8/8/01	Need to replace vib amp #1 in test cell no 12 per calibration.
116239	8/8/01	Short, work stoppage

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Ticket No	Date Created	Problem
116266	8/8/01	Medalist chuck flow switch problems, Z pulse coder disconnect.
116274	8/8/01	Automated storage and retrieval system down in building 4225. Work stoppage for entire building!! Please expedite!!
116275	8/8/01	Stacker #1 will not recover from 600 error. Work stoppage
116276	8/8/01	Stacker #2 will not recover from 600 error. Work stoppage.
116283	8/8/01	Automated penetrant line, motor for drive chains keeps tripping breaker. Work stoppage
116287	8/8/01	The spindle stops running then starts back up at high speeds. This thing is gonna kill someone. Help!
116309	8/8/01	Perform heat uniformity survey on heat treat furnaces per metallurgical LPS CP 05-2-EE-9379, revision A and per AMS 2750. Record, document and file results.
116323	8/8/01	Relocate receptacle in dark room.
116325	8/8/01	Walk-in will not heat up. Work stoppage.
116328	8/8/01	Automated storage and retrieval system down in building 4225. Work stoppage for entire building!! Please expedite!! (Duplicate ticket was generated for night shift)
116333	8/8/01	Walk-in not heating up. work stoppage.
116336	8/8/01	EDC test cell has possible electrical problem with valve.
116343	8/9/01	Attn 65800 3rd shift: LIS 2 went down 7-8 times with overhanging forks. Fixed on 3rd shift.
116354	8/9/01	Plunger is sticking open longer than it should. Possible corrosion, please have this checked ASAP. I have the info on system if new control panel is required. Thanks
116357	8/9/01	Repair/replace cable for DC power supply.
116362	8/9/01	Digital read out not working properly.
116364	8/9/01	Check for stray current and/or high ripple on sulfamate nickel tank.
116404	8/9/01	AGV #5 will not release pallets onto the conveyor
116405	8/9/01	Drive fluctuating and RPM indication isn't changing . Engineer for the engine program says it is the test bench. Problem is a continuation of previous ticket. This unit has command attention is super hot! work stoppage
116414	8/9/01	Runway 19 dehumidifier a discharge air is reading 147F.
116416	8/9/01	Runway 19 dehumidifier B is reading high r/h output.
116439	8/9/01	Temp controllers not entering curing cycle.
116449	8/9/01	Repair cit in F402 test cell. Work stop!
116452	8/9/01	Perform maintenance on SIS #3 on 2nd shift
116453	8/9/01	Perform maintenance on SLIS conveyer on 2nd shift
116454	8/9/01	Perform maintenance on LIS 24 on 2nd shift
116455	8/9/01	Perform maintenance on SIS conveyor on 2nd shift
116456	8/9/01	Perform maintenance on LIS conveyor on 2nd shift
116457	8/9/01	Perform maintenance on SIS #1 on 2nd shift
116458	8/9/01	Perform maintenance on LIS 23 on 2nd shift

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Ticket No	Date Created	Problem
116459	8/9/01	Perform maintenance on SIS #2 on 2nd shift
116460	8/9/01	Perform maintenance on LIS on 2nd shift
116461	8/9/01	Perform maintenance on SLIS on 2nd shift
116462	8/9/01	Test cell needs a new accelerometer vibration lead. Work stoppage
116478	8/10/01	Warner & Swasey needs electronic to test the spindle encoder is not working properly.
116490	8/10/01	Rotary head mill will not power up, suspect blown fuse (happens quite often). Work stoppage!
116513	8/10/01	RCA test stand #2 and #7 need battery change
116522	8/10/01	With the pro-set temp at 252 F the oven only gets up to 211 F then stays there. Need to have recalced so when 252 F is selected that is what oven gets to and stays at.
116532	8/10/01	Monitor on C-scan is not working. Please check and repair.
116543	8/10/01	NP 700 Canon printer broken. Felt material came out with drawing. Under service contract.
116545	8/10/01	NP 700 Canon printer leaving black down middle of drawings. Under service contract.
116551	8/10/01	Re-program 2 each UMC 800 temp controls for H53D bondg fix. Curing cycles are too long.
116555	8/10/01	Perform PM on whirl tower test blade fac., DC drive and motor, controls and conduct test.
116568	8/10/01	Intermittent shut down and will not restart
116585	8/10/01	Spindle failure. Work stoppage! Hardinge lathe by the scales in 93562.
116604	8/13/01	Replace slip ring assy on H53E T&I test stand. See for further instructions.
116607	8/13/01	Monitor on controller of agie will not come on.
116608	8/13/01	Machine won't start up. Work stoppage.
116669	8/13/01	Repair stacker as needed
116670	8/13/01	Repair stacker as needed
116683	8/13/01	Replace escu in LC-2 cart.
116685	8/13/01	Repair Stahl hot air furnace.
116695	8/13/01	Ultra sonic tank has no power.
116735	8/13/01	Mech no5 NF drive shut down
116749	8/14/01	Pratt & Whitney NC jig bore D21- having trouble homing- the axis keep cutting out
116771	8/14/01	Runway 19 dehumidifier B has
116772	8/14/01	Runway 19 dehumidifier B is inoperable. Reactive air rotation failure
116775	8/14/01	E-2 oven will not maintain temp. It keeps climbing and setting off the alarm
116776	8/14/01	VF drive fault/work stop/
116795	8/14/01	VF drive fault
116807	8/14/01	Louvers on the OH3 scrubber in the plating shop is malfunctioning
116810	8/14/01	To maintenance very urgent the chrome scrubber is out of compliance due to over saturation of the 4th stage pads. Please program the control panel to stop the rinse cycles for the 3rd & 4th stage pads.

Industrial Maintenance Services
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Ticket No	Date Created	Problem
116821	8/14/01	T2 will not go hot work stoppage
116833	8/14/01	The Y axis on the Komo has a problem with the soft overtravel switch
116848	8/14/01	RCA test stand #9 has flow flux workstoppage
116860	8/15/01	Attn 65800, 3rd shift: during Monday night's shift LIS 2 had several occurrences of overhanging forks, LIS 5 ent down 2-3 times. Fixed on 3rd shift.
116861	8/15/01	Attn 65800, 3rd shift: during Friday night's shift LIS 2 went down several times. Fixed on 3rd shift.
116877	8/15/01	Mechanical!!! Maho 700 axis "A" is not working properly. It will not return to correctly to the programmed data.
116941	8/15/01	RPM flux on shaft/work stop/
116951	8/15/01	T2 temperature controller overshooting/
116958	8/15/01	Automated penetrant line, fuse needs replacing at station #9
116983	8/15/01	Test stand #3 in RCA room doesn't display outlet flow. Work stoppage
116988	8/15/01	VF drive fault/work stop/
116995	8/15/01	Test stand #3 in RCA room doesn't display outlet flow. Work stoppage
117025	8/16/01	Bottom monitor inoperable - ASE 5/work stop/
117063	8/16/01	Torque meter on test stand not working accy test bldg 133.
117064	8/16/01	Computer on ASE 8 test stand
117069	8/16/01	Bldg 4588 dehumidifier reading 14.5r/h out 49 r/h return
117071	8/16/01	HVOF Servo -062 alarm
117090	8/16/01	Centac compressor will not start/
117113	8/16/01	Cannot calibrate head stock. Work stoppage for H46 high speed shaft.
117144	8/16/01	NF drive inoperable. On mech test stand 5.
117146	8/17/01	Attn 65800, 3rd shift: 3rd shift maint was working on LIS 5 when 3rd shift began, task was completed on 3rd shift.
117157	8/17/01	Switch on the tool chain Cincinnati 5 axis is not working, work stoppage
117159	8/17/01	PLA and MTV will not communicate/work stop/
117183	8/17/01	The medalist lathe has a SV015 pulse coder disconnect chuck flow switch problem, work stoppage
117186	8/17/01	Sip 740 jig bore & milling-emergency switch will not reset
117237	8/17/01	Will not transfer arc to work.
117244	8/17/01	Will not bring down any shelf
117246	8/17/01	Magnetic particle machine. Tank 315, control switch has come off, control switch operates the coil and the headstock of magnetic particle machine. Work stoppage.
117248	8/18/01	Attn 65800, 3rd shift: LIS 2 refused to accept pallet for unverified height restriction. Corrected on 3rd shift
117272	8/20/01	PLA and MTV will not communicate/work stop/2nd request/
117278	8/20/01	Stacker does not respond correctly. will not roll pallets forward.
117279	8/20/01	Stacker will not respond correctly. Will not advance pallets.
117283	8/20/01	Monitor and controller are inoperable/work stop/

Industrial Maintenance Services
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Ticket No	Date Created	Problem
117287	8/20/01	RCA test stand #9 has flang temp.
117325	8/20/01	AGV #5 will not pick up from P&D 15fr.
117331	8/20/01	Repair stacker as needed
117332	8/20/01	Repair stacker as needed
117351	8/20/01	Canon NP700 under service contract, has a paper jam requiring the feed roller be removed to retrieve the paper causing the jam.
117363	8/20/01	T-64 Hoffman balance mach will not run, possible door switch out of adjustment. Work stoppage (work stoppage)
117368	8/21/01	Attn 65800,3rd shift: during last night's shift LIS 2 went down several times, fixed on 3rd shift
117372	8/21/01	RCA test stand #3 not picking up flows work stoppage
117373	8/21/01	Repair Landis grinder.
117382	8/21/01	Connect wiring to Lindberg furnace #1
117385	8/21/01	Connect wiring to Lindberg furnace.
117404	8/21/01	Repair extension cables for test cell #1
117409	8/21/01	Check hyh quarts meter for electrical problem.
117452	8/21/01	Replace flex heaters as necessary & order new additional heaters as per instruction.
117459	8/21/01	Repair printer on balancing machine
117484	8/21/01	Runway 19 dehumidifier a output reads 13.5% r/h return reads 50% r/h
117499	8/21/01	No power to the panel on new abar.
117502	8/21/01	No 28 volt start power for all GTC/apu test cells. Workload stoppage. Dead in the water!
117508	8/21/01	Sip grinder- replace fuse
117517	8/21/01	Carriage return belt is broken and needs to be replaced on an electronic typewriter. IBM wheelwriter 30 series II
117518	8/21/01	Please install touchscreen board in Cincinnati 5 axis
117522	8/21/01	Small lathe in shop 93562 between column E24 G24 will not come on
117527	8/21/01	New abar will not heat. Big problem.
117548	8/22/01	Microscope light quit working. Please check and repair. This is used on a constant basis.
117590	8/22/01	Please replace interphase cable on thermal image system.
117593	8/22/01	Replace battery plate at base of Robot (HVOF)
117597	8/22/01	Load banks in test cell #9 will not operate. Work stoppage.
117620	8/22/01	Install control wiring on Lindberg furnace.
117629	8/22/01	Balance machine will not zero out. Work stoppage.
117647	8/22/01	Check programmable controller in new abar.
117651	8/22/01	Perform maintenance on SIS #1 on 2nd shift
117652	8/22/01	Perform maintenance on LIS 23 on 2nd shift
117653	8/22/01	Perform maintenance on SIS #2 on 2nd shift
117656	8/22/01	Perform maintenance on SIS conveyor on 2nd shift
117657	8/22/01	Perform maintenance on LIS 24 on 2nd shift

Industrial Maintenance Services
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Ticket No	Date Created	Problem
117658	8/22/01	Perform maintenance on SLIS on 2nd shift
117659	8/22/01	Perform maintenance on SLIS conveyor on 2nd shift
117660	8/22/01	Perform maintenance on SIS #3 on 2nd shift
117661	8/22/01	Perform maintenance on LIS on 2nd shift
117662	8/22/01	Perform maintenance on LIS conveyor on 2nd shift
117674	8/23/01	Water inlet pressure transducer does not respond to pressure inputs. Possible broken wire. Contact for information.
117677	8/23/01	We have 14 cables that need repair and 10 more made up in the plating facility. Thanks
117678	8/23/01	T-64 mech #2 test stand the temp. Controller not working: work stoppage:
117695	8/23/01	Updating electronic inventory
117697	8/23/01	Please check thermostat. It is exceeding 160 deg on oven and cannot exceed that figure as it will burn out penetrant and obscure inspection.
117705	8/23/01	Temp. error on toyoda 4 axis, work stoppage
117710	8/23/01	Check heater circuit #15. Heater is overtemping.
117712	8/23/01	Check spare temp controller for H3 control console.
117723	8/23/01	Ndi line will not let us change which nozzles are spraying penetrant. Work stoppage.
117736	8/23/01	Runway 19 dehumidifier B will not run on auto
117742	8/23/01	Repair number two air compressor
117747	8/23/01	Perform tasks assist a contractor to identify and troubleshoot a problem in the blade shop.
117748	8/23/01	Canon NP 700 printer is jamming aperture cards, the glass carriage has to be manual held to get cards thru the machine. This machine is under service contract.
117754	8/23/01	Shot peenen machine timer stop working
117828	8/24/01	Boost pump problems/work stop/
117850	8/24/01	ASE pressure problems electrical and mechanical work stoppage
117860	8/24/01	Boost pumps will not run in auto position att: 6.3.658
117879	8/25/01	T58 test stand mech #5 the NF drive not working: work stoppage:
117881	8/25/01	Spindle motor will not turn. We have tried three different motors. Work stoppage
117894	8/27/01	HP laserjet III displays "50 service" on lcd during self test, and the print will not come on line. Tried cleaning and replaced cartridge, with no success.
117896	8/27/01	Pneumatic tube system station #24 will receive tubes but cannot send tubes.
117946	8/27/01	Automated penetrant line, drive motor at station #9 not working. Work stoppage.
117950	8/27/01	Assist engineering with problem of load cell readout
117952	8/27/01	RCA test stand #9 has unstable torque readings work stoppage
117954	8/27/01	Replace temp wiring for umc800 temp controllers.
117958	8/27/01	Digal readout on crossslide is loose onleopold
117996	8/27/01	NP 700 Canon printer has paper jam up inside machine on feed roller. Printer is under service contract.

Industrial Maintenance Services
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Ticket No	Date Created	Problem
118003	8/27/01	Grinder motor will not run.
118005	8/27/01	Y will not reference on the wotan
118012	8/27/01	Spindle motor will not turn. We have tried three different motors. Work stoppage
118016	8/28/01	Freezer at 1665 is not working. Need repaired.
118025	8/28/01	T-Axis at extended travel on Sciaky M-5 automated welding machine. No axis will home.
118026	8/28/01	Runway 28 dehumidifier CS-1 fails to restart.
118037	8/28/01	Computer system for test stand is inoperable/work stop/
118062	8/28/01	Automated penetrant line, repair cable spool at station #9.
118082	8/28/01	Cover over joystick is broken.
118103	8/28/01	Check/repair DC power supply for anodizing tank.
118126	8/28/01	Please send to dayshift, K&T 28 loss of X axis feedback work stoppage
118128	8/28/01	Spindle oil pressure transducer malfunctioning
118129	8/28/01	Please send to dayshift, K&T 28 loss of X axis feedback work stoppage
118141	8/29/01	The tool changer on the Komo will not home, and machine has an extreme over travel alarm, work stoppage
118143	8/29/01	K&T 28 has loss of feed back in X axis again, work stoppage
118162	8/29/01	All outlets in the front of CH46 hangar are overheating.
118192	8/29/01	Locating timer for 2300 switch gear air compressor
118199	8/29/01	Maho 700 controller will not accept any programs from either the disk drive or the DNCS files. Work stoppage!!!
118201	8/29/01	Power outage due to fmd checking switch gear, check to make sure everything back on line.
118204	8/29/01	PM 28vdc power supply, clean inlet air intake and components.
118208	8/29/01	Battery needs replaced in UPS
118213	8/29/01	Parts washer, running water on the floor, electrical
118228	8/29/01	Hf inlet overpressure above 15 psi
118230	8/29/01	UDC 9000 failure
118247	8/29/01	Install solid state switch
118256	8/29/01	Runway 19 dehumidifier B will not auto start
118257	8/29/01	Need the inlet and exhaust valves on both Centacs checked and adjusted if needed.
118261	8/29/01	Work stoppage on main gearbox test cell.
118287	8/30/01	System died; send help; work stoppage-yes. Thanks.
118291	8/30/01	Req hazmat dump/clean alkaline descaler tank no. 419B due to contamination/conversion. Thanks.
118297	8/30/01	Plotter table for gerber table is inoperable. Please repair ASAP.
118326	8/30/01	Test stand want start up.
118333	8/30/01	Carriage assembly on chart recorder failure
118387	8/30/01	Station #9 turntable will not rotate. Automated penetrant line. Work stoppage poc anyone in work areach Nd/I/E

Industrial Maintenance Services
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Ticket No	Date Created	Problem
118392	8/30/01	Engine igniter problem
118399	8/31/01	Servo tripped. Machine not working right.
118418	8/31/01	Tank T-4181 temperature is dropping thermostat inoperable work stoppage
118423	8/31/01	N.C. G&I has electronic problems, computer is locked up, tried to shut down and reboot. Does not repond.
118434	8/31/01	Repair stacker as needed
118435	8/31/01	Repair stacker as needed
118454	8/31/01	Metal spray unit gun will not light, cause unit to go into E-stop
118455	8/31/01	OT113 CPU error
118456	8/31/01	Fuel nozzle test stand/power with down/ won't start back up
118461	8/31/01	Doors stuck on chemical tank cleaning line. This is a work stoppage, ASAP. Thanks, (relief supv.)
118476	8/31/01	Maho is not referencing on B axis.
118480	8/31/01	Main power to stand off/work stop/ IGV test stand
118487	8/31/01	UPS power supply needs battery replaced
118492	8/31/01	Freezer at 1665 is not working. Need repaired.
118495	8/31/01	All process controllers inoperative on ASE test stand #6. Work stoppage
118513	9/2/01	ASE #4 test stand CDP is jumping around below 80 psi /
118520	9/4/01	Runways 19 and 28 have lost r/h indication.
118570	9/4/01	Computer malfunction on automated liquid penetrant line. Work stoppage
118586	9/4/01	Light on test stand out / accy area
118590	9/4/01	Drive won't turn on 4&5 test cell
118597	9/4/01	Replace electronic components as necessary for Young & Bertke walk-in oven.
118598	9/4/01	Mouse does not work. I ran the EIN and could not find anything since 1/2000 on it. If you guys do not do this job, contact me. I tried to call him, but no one answers the phone.)
118603	9/4/01	Machine will not boot up.
118606	9/4/01	Machine will not boot up.
118607	9/4/01	Machine will not boot up.
118631	9/4/01	Check computer at tower.
118632	9/4/01	Temperature indicator on T64 manual test stand #1 reading incorrectly. Work stoppage
118650	9/5/01	Stacker is out of alignment.
118694	9/5/01	The switch controlling the return of coolant to the thru the spindle tank is not operating, pump sucks coolant out of tank but valve will not open to allow return of coolant
118706	9/5/01	No lights in shot peen machine in shop. It is an electrical problem
118717	9/5/01	Runway 28 dehumidifier I B/U inoperable>
118723	9/5/01	RPM fluctuating/work stop/
118726	9/5/01	Repair H53D heaters.

Industrial Maintenance Services
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Ticket No	Date Created	Problem
118727	9/5/01	Repair balance machine pickup cable.
118731	9/5/01	Thermal capacitor for infra red imaging system is down and needs repairing. Please check and repair/replace. Room located by stairwell leading up to payroll (Mezzanine J)
118736	9/5/01	Test stand down 4&5 test cell /test won't start up
118742	9/5/01	Flow meter/PN AN24 is bad. Calibration called and said this needed to be ordered for J-79 A/B and main test stand they request the flow meter to be cal. To N-type fluid to mil C 7024C.
118751	9/5/01	Check back up batteries for Schlick blaster. Power outage this weekend. Send to 65100.
118760	9/5/01	Repair CDP control wont maintain low P3
118768	9/6/01	Repair H53 bonding fixtures.
118785	9/6/01	Sensor bracket broken on first station of silver streak automated penetrant line.
118789	9/6/01	Digital read-out has lost it's mind. The numbers are running away but the machine is not moving. Either that or aliens have landed nearby and are disrupting the electro-magnetic field surrounding the machine. Either way, the darn thing needs fixed please.
118807	9/6/01	Repair switch in main gearbox test cell
118808	9/6/01	Maho 700 linear scale for axis "Z" needs cleaning. Continue to error "Z 01" (linear measuring system pre-Alarm.)
118818	9/6/01	Repair T64 soft bearing balance machine-machine will not come on.
118826	9/6/01	Make electronics room move
118828	9/6/01	Contractor painted over sensor.
118850	9/6/01	Maho 700 axis cooling fan needs to be replaced. It is not working. Continued use with it not working could cause major problems.
118860	9/6/01	The tool changer arm is hung up on the Komo, work stoppage
118861	9/6/01	Please replace the switch on the pallet changer on the Cincinnati 5 axis mill
118863	9/6/01	The valve controlling the bag filter on the toyoda 4 axis #50 is stuck open
118865	9/6/01	Test stand in the RCA room, computer will not work.
118876	9/6/01	T400 balance machine will not repeat. Work stop!
118883	9/6/01	Perform maintenance on SIS #2 on 2nd shift
118884	9/6/01	Perform maintenance on LIS 23 on 2nd shift
118885	9/6/01	Perform maintenance on SIS #3 on 2nd shift
118886	9/6/01	Perform maintenance on SIS conveyor on 2nd shift
118887	9/6/01	Perform maintenance on SLIS on 2nd shift
118888	9/6/01	Perform maintenance on LIS conveyor on 2nd shift
118889	9/6/01	Perform maintenance on SLIS conveyor on 2nd shift
118890	9/6/01	Perform maintenance on LIS on 2nd shift
118891	9/6/01	Perform maintenance on SIS #1 on 2nd shift
118892	9/6/01	Perform maintenance on LIS 24 on 2nd shift
118902	9/7/01	The hustler lathe has a control fault

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
118933	9/7/01	Repair switch on test cell.
118963	9/7/01	Check controls, wiring, and switches.
118964	9/7/01	Program controls on two each Lindberg homo furnaces. Programs to be same as Lindberg #3 & #4.
118972	9/7/01	Fan not working.
118976	9/7/01	Check Gruenberg oven. There is an intermittent problem with temperature control-it sometimes will continue rising without control.
118977	9/7/01	Repair/clean/retape H3 heaters as necessary.
118992	9/7/01	Blaster will not come on. Has power to it.
118995	9/7/01	#1 exhaust fan trips aep room off line attn: night shift
119026	9/10/01	Check out breaker 7, control circuit 5-power link panel in electric room
119034	9/10/01	Monitor inoperable/work stop/
119035	9/10/01	Monitor and motion controller are inoperable/work stop/
119040	9/10/01	Controller problem.
119054	9/10/01	Balance machine T400 area out to lunch since Friday night. Work stoppage
119063	9/10/01	Stacker #1 has "431" error."aisle in reverse stop". Also found what apparently is a sheared fitting on floor of stacker.
119068	9/10/01	Repair stacker as needed
119070	9/10/01	Repair stacker as needed
119071	9/10/01	Monitor on test console for hot air channel #3 keeps going off.
119072	9/10/01	Maho 700 "A" axis does not repeat. You can tilt axis then return to zero but when checking it with an indicator. Each time you get a different reading.
119082	9/10/01	Runway 28 dehumidifier G is inoperable.
119093	9/10/01	Test stand still shuts down for no reason! This is a problem when trying to test units! (reference ticket #111938 closed on this job)
119096	9/10/01	Canon NP700 printer will not display images on display. Error reads E330 turn power off and on. Printer under service contract.
119106	9/10/01	Disconnect electrical lead to emco flow meter for routing to electronic calibration.
119113	9/10/01	Ultra sonic cleaner will not heat up .located in smalling shop . Work stoppage
119134	9/10/01	Campbell- screwen has gone blank-unable to jog axis
119141	9/10/01	Switch wire broken on RCA test stand #10. Work stoppage
119142	9/10/01	T2 indicator inoperative on T64 #2 manual test stand in accessories test areach Work stoppage
119148	9/11/01	Wire rtd to flow computer per instructions on lube test stand in 4&5 test cell, bldg 133.
119155	9/11/01	No power to AV8B Servo pick-off box. Need electrician to troubleshoot. Work stoppage
119191	9/11/01	Repair load cell in test cell #3
119200	9/11/01	Repair H53D heaters.
119202	9/11/01	Problems with micro posie prop balancing machine will not come to center on computer screen.

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
119205	9/11/01	Steam valve that heats tank 414B is broken. Electrical problem. S&S mechanical has looked at the valve and stated the problem is an electrical control problem in the automated cleaning line.
119216	9/12/01	Voltage not registering on andonzing tank.
119220	9/13/01	K&T mill will not start. Does this often.
119224	9/13/01	Micro - posie prop balancing machine will not come to center on computer screen. [work stoppage]
119231	9/13/01	T2 will not go hot (145) I believe a breaker in the explosion proof box needs resetting
119235	9/13/01	CDP inoperable causing stand to not come up/work stop/
119249	9/13/01	Artisans needed to assist calibration
119253	9/13/01	Repair 53D heaters, attn: cost center 50.
119254	9/13/01	Repair operation of controls.
119283	9/13/01	Machine keeps blowing fuses
119295	9/13/01	Trouble shoot Bridgeport series II mill. Mill does not run. Send to 6.3.652 for action.
119307	9/13/01	Broken cannon plug on test stand
119315	9/13/01	When generator cut off-the rectifier cut of and on. They will be in at 8:30 am.
119317	9/13/01	Gas will not heat.
119329	9/14/01	CNC Campbell grinder electrical solenoid switch
119335	9/14/01	The temperature controller on large stripper tank is not working
119338	9/14/01	Henderson air dryer keeps tripping off.
119352	9/14/01	Chill water controller inoperable/
119353	9/14/01	Repair 53D heaters, attn: cost center 50. - a continuation
119374	9/14/01	Computer malfunctioning on SIS stackers 1,2 and 3.
119392	9/14/01	Repair cameras in the F402 test cell. This is an item under warranty.
119398	9/14/01	AGV#2 going off-wire repeatedly.veering right or left around corners with rollers on platform engaged at times.
119403	9/14/01	Assist with fluctuation in RPMS on dowty
119413	9/14/01	Temp. reading of 200 degrees fahrenheit on 2d stage air temp. Did not show high temp. Alert
119429	9/14/01	Outlet pressure controller inoperative on ASE test stand #8. Work stoppage
119455	9/15/01	Block delete function not functioning on G&I hbm.
119516	9/17/01	Clean line machine, one on the outside, is on but will not function like it is supposed to.
119534	9/17/01	Tank 414b valve was replaced a 2nd time due to solenoid burnout; however now steam is wide open and won't regulate. Work stoppage in effect.
119559	9/17/01	New stripper tank is not operating properly, the temp. Controller does not seem to be working. Temperature keeps overshooting.
119560	9/17/01	Temp control box won't maintain reading/workstop/
119566	9/17/01	Steam valve for tank #414b is not working correctly.

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
119583	9/17/01	K&T milling machine will not come on, it keep on tripping the breaker.
119588	9/18/01	The Warner & Swasey lathe will not come up, chuck fault, work stoppage
119591	9/18/01	Agie EDM is not starting. Appears to be electronic/electrical.
119594	9/18/01	Check controls and proper operation
119598	9/18/01	Repair digital readout on American sip hauser.
119606	9/18/01	RPM bogging down/work stop/
119608	9/18/01	Repair stacker as needed
119609	9/18/01	Repair stacker as needed
119611	9/18/01	We require a computer network pole be moved approximately four feet. Cables across the entrance of cubicle is a safety hazard. We would appreciate this taken care of as soon as possible.
119637	9/18/01	Dehumidifier CS-1 does not auto start
119641	9/18/01	Controller giving false chill water readings/work stop/
119687	9/18/01	Check and repair 400hz converter as necessary.
119703	9/18/01	Cut-out switch inoperative on RCA test stands 9 and 10. Work stoppage
119704	9/18/01	Digital read out, not working
119708	9/19/01	Attn 65800 3rd shift: LIS 2 went down, blown fuse , found and fixed on 3rd shift
119727	9/19/01	Perform heat uniformity survey on heat treat furnaces per metallurgical LPS CP 05-2-EE-9379 revision A and per AMS 2750. Record, document, and file results.
119766	9/19/01	Working on the problem.
119771	9/19/01	Assist maint. machine shop with manufacture of standard to be used for future production of new H53D heaters by vendor. Also submit req. To ship std. to vendor.
119792	9/19/01	Electronic blaster not working; acts funny and probably has a bad spot in the computer
119801	9/19/01	Light inoperative on dowty test stand.
119802	9/19/01	Broken wire on digital readout.
119807	9/19/01	Reset event #1 in programer new abar program #28. Thanks a lot.
119810	9/20/01	UDC9000 display failure
119811	9/20/01	Electronis package for T58 compressor balance machine will not repeat. Work stoppage.
119812	9/20/01	Ev1 problem
119821	9/20/01	Reinstall paint booth
119844	9/20/01	Test cell #1 assist david cline on throttle control
119869	9/20/01	AGV #2 will not complete turns. Runs off wire
119873	9/20/01	NP 700 printer is put black line down center of prints.
119892	9/20/01	Campbell dual headed grinder D-30-dresser error
119898	9/20/01	The computer that controls the machine doesn't work.this is a work stoppage.as allways your help is greatly appreciated.
119899	9/20/01	Wotan NC boring mill H-50 machine will not move, feed hold light on

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
119906	9/20/01	RPM won't go high enough/work stop/
119916	9/20/01	Valve housing test stand DC drive motor is inoperable. Work stoppage! Help! Help! Thanks!!!!
119941	9/20/01	Perform maintenance on LIS conveyor on 2nd shift
119942	9/20/01	Perform maintenance on SLIS conveyor on 2nd shift
119943	9/20/01	Perform maintenance on LIS on 2nd shift
119944	9/20/01	Perform maintenance on SIS #1 on 2nd shift
119945	9/20/01	Perform maintenance on LIS 24 on 2nd shift
119946	9/20/01	Perform maintenance on SLIS on 2nd shift
119947	9/20/01	Perform maintenance on SIS #3 on 2nd shift
119949	9/21/01	Campbell dual headed grinder D-30-dresser error ;3rd shift help.
119959	9/21/01	Oven temp is reading approximately 37 degrees different between digital and analog.
119963	9/21/01	Repair Gruenberg oven in tail blade shop.
119975	9/21/01	Runway 28 dehumidifier CS1 is running, but only has cold air output.
119980	9/21/01	Magnetic chuck has dead spot in the middle of the fields. This is a new chuck. This is also the second new one we have had trouble with. Please come check this out. It may be a warranty issue.
120046	9/21/01	Cut-out switch cable broken on RCA test stand #10. Work stoppage
120051	9/22/01	Hoffman balance machine won't work as needed. Work stoppage
120056	9/22/01	Wotan spindle error
120059	9/22/01	ASE #5 has a bad EDAP in the bypass control system. Work stoppage
120061	9/22/01	To work on the test cell.work stoppage!!
120063	9/22/01	Grinder is having an electrical problem. The head is moving in and out at random. See second shift for details. This is a work stoppage.
120065	9/22/01	Machine will not home. Lost position. Work stoppage.
120084	9/24/01	Computer crashed last Friday. Needs to be reconfigured please.
120102	9/24/01	No RPMS/work stop/
120130	9/24/01	Repair stacker as needed
120131	9/24/01	Repair stacker as needed
120186	9/24/01	Agie is dead. No power. Will not start.
120207	9/24/01	Replace broken flange temperature prob work stoppage
120218	9/24/01	Valve housing tester start switch bad
120225	9/24/01	Laser marker quit working, won't come back on
120227	9/24/01	Readjust RPM on tower.
120243	9/25/01	T-64 mech #2 test stand has no power. Work stoppage:
120280	9/25/01	Electrical lead needs ends replaced.
120282	9/25/01	Ultra sonic cleaner wire burning located in small cleaning shop.
120292	9/25/01	Check controller, 18VDC not going to contactor for agitator motor.
120294	9/25/01	Drive motor hard to turn on/

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
120340	9/25/01	Attach cable to repaired torque sensor.
120341	9/25/01	Repair cable
120351	9/25/01	Spindle motor tripping off, unknown whether it is electronic or mechanical. 6.3.658
120352	9/25/01	Attn 65800,3rd shift: during Saturday night's shift LIS 5 went down twice, LIS 2 went down several times. Fixed on 3rd shift
120353	9/26/01	Attn 65800,3rd shift: during Monday night's shift LIS 5 went down once, LIS 2 went down several times. Fixed thanx
120366	9/26/01	T58 compressor balancing machine is down. Work stoppage. Will not "set-up"
120374	9/26/01	Agie is having electronic problems.
120380	9/26/01	Shorted igniter
120384	9/26/01	Ram air test cell will not start. Work stoppage
120399	9/26/01	60~ to 400~ converter PN PFCO 32-V-40-FM inoperative. Indicates input frequency fault.
120424	9/26/01	T58 test cell #1 has load cell problem. Need electrical check-out!
120429	9/26/01	Runway 28 dehumidifier CS/A r/h output reads high at 32%
120454	9/26/01	Check digital scale read-out.
120471	9/26/01	T58 comp balance machine will not repeat set up. Work stop!
120475	9/26/01	Thermocouple harness inoperative on T58 #1 manual fuel control test stand. Work stoppage
120478	9/27/01	NF drive inoperable test stand 5.
120481	9/27/01	Tank #15 pump shut down, work stop.
120486	9/27/01	Sip hauser 54l won't come out of E stop. Work stoppage.
120487	9/27/01	Chill water gauge inoperable/work stop/
120495	9/27/01	T-64 mech #1 test stand the stand heater won't come on: work stoppage:
120501	9/27/01	Urgent, request to have the controller unit to tank-162 repaired. We are unable to control the heat with this unit.
120566	9/27/01	Kodak DS digital science scanner 3500 will not initialize.
120577	9/27/01	Please come over to see about the yellow LC-2 test cart. We have already had cal. over here and they says the vib. Frequency is o.k. please read my e-mail I sent to you concerning this issue.
120584	9/27/01	Change hyd. oven recorder to read in fahrenheit.
120586	9/27/01	Laser marker stopped working. Computer has no power
120592	9/27/01	Laser marker has quit again. Apparently another blown fuse.
120607	9/28/01	Urgent, request to have the controller unit to tank-162 repaired. We are unable to control the heat with this unit.
120624	9/28/01	Blast booth motor will not start. Work stoppage
120631	9/28/01	Broken wires on X-ray camera located in exposure room.
120667	9/28/01	Runway 28 dehumidifier CS-2 motor overload failure on auto reset to manual. Other (2) units are off line with work orders submitted.
120676	9/28/01	Install motor on Landis grinder.
120684	9/28/01	Laser marker has quit again. Apparently another blown fuse.

Industrial Maintenance Services
Industrial Controls Work Orders (continued)

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Ticket No	Date Created	Problem
120700	9/29/01	Sip 740 jig bore & milling- machine will not start
120706	9/29/01	Wheels for roll paper inside chart recorder are broken. Replace wheels. Broken wheels on supervisor's desk.
120707	9/30/01	Attn 65800, 3rd shift: during Saturday night's shift stacker 5 went down 4 times, stacker 2 went down 5 times. fixed on 3rd shift

TE 3.20 – Industrial Controls Work Orders

TE 3.21 – Machine Tool Work Orders

Government provides data on historical workload in this technical exhibit. This data is raw and represents actual communication among customers, maintenance planners, and artisans. The data is as it appears in the maintenance management system except for removal of personal information, inappropriate language, and acronyms expanded as practicable. Each set of data includes a ticket number, ticket date, and a problem description. The tickets approximate the work required during the base one-year period.

The work orders numbers in this technical exhibit may not match exactly the workload forecast in Section C-7. There are two reasons. First, customers occasionally submit more than one requirement for a single problem indicating the recorded workload over represents the work performed. Second, artisans perform a substantial fraction of their work on verbal orders or on their own initiative indicating the recorded workload under represents work performed. However, the net result approximates actual work required.

We audited by sampling the workload in each technical exhibit. We also sought subject matter expert advice on the amount of over- and under-reporting in each area. The result is our estimate of the amount of over- and under-reporting of each workload set. Thus, to get the forecast values in C-7 for the workload in this Technical Exhibit, we first decreased the number of tickets by 8.9 percent to adjust for over-reported requirements. The then increased the number of tickets by 20 percent to adjust for under reported tickets.

Ticket Number	Date Created	Description
89599	10/02/00	Change red head spindle
89613	10/02/00	Cooling fan needs to be replaced work stoppage
89653	10/02/00	Install new motor for agitator on permanganate tank.
89656	10/02/00	HPM flows are not going to max possible stuck valve. Work stop!
89660	10/02/00	Fan grill needs to be hooked on better. Keeps on falling off
89679	10/02/00	Filter requires replacement in parts washer located in rear of shop. A new type solvent will be utilized in parts washer. Work stoppage
89686	10/02/00	Filter requires replacement in parts washer located in rear of shop. A new type solvent will be utilized in parts washer. Work stoppage
89689	10/02/00	Filter requires replacement in parts washer located in rear of shop. A new type solvent will be utilized in parts washer. Work stoppage
89742	10/03/00	Shaker not operating properly. Possible bearings need replacing.
89760	10/03/00	Repair oil leak on oil cooler on Centac #3 compressor.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
89770	10/03/00	Repair high-pressure problem on Sevo-cylinder test stand.
89780	10/03/00	Fuel tank indicator requires modification in Avitech test stand. Attn: 652
89801	10/03/00	Need to repair the stacker in bldg 154. The parts located in it cannot be retrieved at this time.
89809	10/03/00	Wan flue valve is sticking on ASE test stand #6. Work stoppage attn: 652
89829	10/03/00	Parts washer in rear of shop is leaking fluid from filter (new filter installed an hour previously) through floor on production control area and creating a safety hazard. Work stoppage attn:652
89830	10/03/00	RPM selector not working on certain speeds.
89892	10/04/00	Steam point no. 4, leaking at steam gun.
89894	10/04/00	Steam hose busted at steam point no. 5
89904	10/04/00	Repair condenser pumps work stoppage
89919	10/04/00	In test cell 4/5 stop all leaks on general electric lube and scavenge pump test stand. Clean oil residue from test stand catch basin to eliminate fumes.
89988	10/05/00	ASKARS, SIS stacker #2 down for extractor-encoder failure, time- 07:15.
89992	10/05/00	Have shop 6.3.652 remove work head off Huffman grinder to send back to factory to rework.
89996	10/05/00	RCA test stand #4 does not have any indication of flow. Work stoppage.
90004	10/05/00	Rotary-airlock inside Schlick machine not working. This is a work stoppage. Thanks!
90055	10/06/00	Check operation of magnahelic gauges on scrubber AOH4. Gauges are showing unit is out of compliance. A notice of non-compliance has been issue. Work stoppage
90069	10/06/00	Rubber seal on ergo sys. Rail needs replacing (new water knife area)
90107	10/06/00	Replace sensor in breathing air panel per calibration.
90116	10/06/00	ASKARS, SIS stacker#2 down for extractor-encoder failure, 12:00.
90126	10/06/00	Start removing dyno from #3 test cell. Send this work order to shop 658.
90127	10/06/00	Repair the dyno in #3 test cell.
90140	10/06/00	Hydraulic pump on internal grinder not working
90144	10/06/00	Test stand in hazard test area making noise. (late work order - completed 10/05/00) thanks!
90179	10/10/00	No high-pressure air. All test stands at a work stop.
90190	10/10/00	Work stoppage. Please expedite. Maintenance fixture (iron horse) needs to be leveled. Reference calibration link #V305241.
90192	10/10/00	There is a hydraulic oil filter clogged on the Cincinnati mill.
90214	10/10/00	Feed not working
90222	10/10/00	Boost pump valve not actuating. Work
90223	10/10/00	Need a regulator adjusted
90250	10/10/00	Test stand #5 in RCA room has a hydraulic hose that need to be replaced.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
90277	10/10/00	The feeds do work on the lathe need ASAP
90287	10/10/00	ASKARS, SIS stacker #2 down for extractor-encoder failure, time- 13:00.
90288	10/10/00	ASKARS, SLIS stacker down for forward fork over-hang, time 13:20.
90292	10/10/00	Work stoppage. Please expedite. Maintenance fixture (iron horse) needs to be leveled. Reference calibration link #V305241.
90329	10/10/00	Check operation of magnahelic gauges on scrubber OH1.gauges are showing unit is out of compliance. A notice of noncompliance has been issued. Work stoppage. 65923x00956
90330	10/10/00	Check operation of magnahelic gauges on scrubber OH1. gauges are showing unit is out of compliance. A notice of noncompliance has been issued. Work stoppage. 65923x00956
90378	10/11/00	Load mishandled error
90385	10/11/00	Load mishandled error
90386	10/11/00	No air pressure on garnet hopper. Work stoppage on water knife.
90390	10/11/00	Load mishandled error
90392	10/11/00	Perform planned maintenance on lapmaster
90413	10/11/00	ASKARS, SIS stacker #2 down for extractor-encoder failure, time- 11:50.
90439	10/11/00	The stacker located in bldg 154 is messing up again. The carrier goes so far and then the power cuts off. Need ASAP
90441	10/11/00	ASKARS, SIS stacker#2 down for extractor-encoder failure,time-1455.
90449	10/11/00	Got a small air leak on Trumpf
90452	10/11/00	It is requested that 65800 have a man standing by to turn the scrubber back on once we are through.
90514	10/12/00	ASKARS, SIS stacker#2 down for extractor-encoder failure, time-09:50.
90521	10/12/00	F402 balance machine oil transfer tube simulator parts are worn. Repair P/N: S3S18239044 bushing pedestal for bearing adaptor per engineering instructions.
90528	10/12/00	Leaking from quick disconnects. Work stop
90567	10/12/00	Oil coming from air line into blaster grit sticking to the inside of machine
90571	10/12/00	Test stand flowmeter inoperable. Thanks!
90575	10/12/00	Over speed RPM valve stuck on starter test cell. Work stoppage
90589	10/13/00	G&L lube fault.
90602	10/13/00	On the Maho 700 the coolant hose need replaced and the console needs to be loosen up.
90621	10/13/00	Broke airline in basement
90627	10/13/00	G&L lube fault.
90628	10/13/00	Lovejoy busted on large parts washer in big cleaning shop. This is a work stoppage. Thanks
90679	10/13/00	P507 starter test cell gearbox vibration bad. Work stoppage.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
90734	10/16/00	T64 gearbox test stand in 4&5 test cell requires oil removed from drain tank. Work stoppage attn: 652 oiler
90749	10/16/00	Lapping table needs roller guide bearings installed
90764	10/16/00	Work stoppage. Post rinse access door will not fully close and allow system to index. Suspect air cylinder failure.
90818	10/16/00	T64 lube test stand in 4&5 test cell has water and oil that requires removal from bottom of stand. Work stoppage attn: 652 oiler
90835	10/16/00	Water leak on tank number 10, please send someone to repair, come tomorrow morning the leak will be all over the floor.
90843	10/16/00	Losing air pressure in hot air channel and test cell area Work stoppage
90863	10/17/00	Repair or replace inlet air regulator on channel #1 as required.
90881	10/17/00	Buff and grind is down. Water is leaking everywhere, and emergency shut off will not shut down system. Please repair!!
90884	10/17/00	Ventilation duct in roof is missing section of duct for the vent hood in the E-2 bonding room. Please install ductwork in ceiling to connect it.
90886	10/17/00	Water leak on tank number 10, please send someone to repair, come tomorrow morning the leak will be all over the floor.
90889	10/17/00	Ventilation duct in roof is missing section of duct for the vent hood in the E-2 bonding room. Please install ductwork in ceiling to connect it.
90904	10/17/00	The tube system in bldg 137, Mezzanine C, has a canister stuck and the whole wall is vibrating
91005	10/18/00	Remove old flowmeter and install new turbine and associated plumbing for T58 fuel control test stand #5 per verbal instructions. Work stoppage!
91009	10/18/00	ASKARS, SIS stacker #2, down for extractor-encoder failure, time, 07:45.
91012	10/18/00	Colchester lathe will not go into reverse and will not stay in forward. Work stoppage!
91024	10/18/00	Hose busted at steam point no. 6
91044	10/18/00	ASKARS, SIS stacker #2 extractor-encoder failure, time: 11:46.
91045	10/18/00	ASKARS, SIS stacker #1, deposit failure, time, 11:46
91047	10/18/00	ASKARS, SIS stacker #1 deposit failure, time: 11:57.
91048	10/18/00	Leak on pump #10, replace gasket
91067	10/18/00	Water spray solenoid failure on tank 432C. This is a second request. Previous WO # is 88365. If there is not a solenoid available the operator says one can be robbed from an unused tank.
91069	10/18/00	Need air hose replaced
91070	10/18/00	Steam pt. 6A steam gun broke
91075	10/18/00	Blade tracker not working
91079	10/18/00	I am sorry to have to inform maintenance that the chain has broken again on our cardboard bailer. Repair at your convenience.
91080	10/18/00	Hydraulic press needs to be leveled
91088	10/18/00	AGV knocked conveyer out of alignment
91098	10/18/00	Pallet stuck on rollers.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
91149	10/19/00	Replace two sprinkler head escutcheon in computer room Mezzanine G
91177	10/19/00	Repair RPM/angle pick-up mount on T58 G/G balance machine.
91180	10/19/00	Repair T400 rivet machine hydraulic pressure.
91181	10/19/00	Belts on exhaust fan for P-3 foam oven are slipping. Please replace belts.
91198	10/19/00	Doors will not operate work stoppage NDI autoblade line.
91212	10/19/00	O-rings need to be replaced on grinder Call requestor
91226	10/19/00	Doors not working on auto blade line work stoppage POC NDI shop
91240	10/19/00	Oil mister needs servicing.
91254	10/20/00	Large Cincinnati grinder has oil leaking into the coolant tank. Please inspect and repair.
91255	10/20/00	ASKARS, SIS stacker #2, empty bin error, time, 08:23.
91256	10/20/00	Autoclave-plant acct 056944 cooling problem
91257	10/20/00	Install flowmeters in new nozzle test stand. Attn: 652
91263	10/20/00	Install flowmeters in new nozzle test stand. Attn: 652
91291	10/20/00	ASKARS, SIS stacker #2, extractor-encoder failure, time: 11:59.
91294	10/20/00	Install tool balancer in hvof enclosure. Contact for location.
91370	10/23/00	(D) nozzle will not work, blows nothing but air. Needs to be fixed ASAP. Thanks!
91418	10/23/00	Blower motor in griever oven in shop very noisy.
91463	10/23/00	Change over valve inoperable Work stop
91489	10/23/00	Parts washer in shop 94303 on the east end has been checked out. Artisan found that the steam coil on the inside of parts washer either needs replaced or repaired. This will be a work stoppage until repaired. Can you please help! Thank you!
91493	10/23/00	Tank #155 needs the heating coil, air line, and the copper bus bars removed. And the liner needs to be unbolted from around the sides of the tank so the liner can be removed by hazmat. Work stoppage thanks.
91506	10/23/00	Channel one in hot air channel leaking around upstream fittings. Work stoppage.
91507	10/23/00	Lost plant air! Work stoppage! Thanks!
91519	10/23/00	Pallet stalled high up
91536	10/24/00	ASKARS, SIS stacker #1 extractor-encoder failure, time: 07:45.
91542	10/24/00	15 hour maintenance inspection on whirl tower
91565	10/24/00	Repair shelf
91566	10/24/00	Hydraulic press inoperable in main shop area Work stoppage.
91568	10/24/00	Troubleshoot compressor #5
91579	10/24/00	Replace blowout disc. on CH #3.

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Ticket Number	Date Created	Description
91602	10/24/00	Repair vacuum leak on diffusion pump
91621	10/24/00	Need 50 ft drop cord
91623	10/24/00	Install new mechanical gauges in test stand. Work stop gauges are in shop office
91635	10/24/00	Hole in hose on steam gun steam point 3 work stoppage
91636	10/24/00	Handle on steam gun leaking
91637	10/24/00	We have a leak at the Trumpf!!!
91650	10/25/00	Adjust drive belt on internal grinder.
91652	10/25/00	Replace drive belt on internal grinder.
91660	10/25/00	Please zero all working magnehelic gauges on scrubbers at bldg 4035 plating shop.
91686	10/25/00	Water tower doors are out of adjustment. Work stoppage!!!!
91715	10/25/00	Replace tubing at flow straightener with hose to eliminate flow fluctuations work stop
91747	10/25/00	Re-circulating pump on small autoclave isn't working
91756	10/25/00	Bullard lathe coolant line broken. Needs 1/2" x 3 1/4" galvanized nipple--threaded on both ends, and a 1" to 1/2" reducer nut (better bring a 3/4" to 1/2" reducer nut also)--we have plumber's tape-smile.
91760	10/25/00	Replace large hose on shotpeening machine as needed. Steel shots are leaking out of holes in hose. Work stoppage until hose is replace.
91774	10/25/00	Adjust drive belt on internal grinder.
91775	10/25/00	Replace drive belt on internal grinder.
91794	10/26/00	Remove, clean and refill flow tubes on tester marked by calibration. Work stop
91796	10/26/00	Need air motors taken off AEP tanks
91801	10/26/00	Need bushing machine to link
91812	10/26/00	Hoses 'C' and 'D' are down. Work stoppage.
91870	10/26/00	Install new bearings (2 each) in slave races on Gilman/Gisholt hard bearing balancing machine.
91879	10/26/00	Steamer hose has busted again. It is the same hose repaired earlier in the week. Sorry to keep bothering you guys!
91888	10/26/00	Chain off track work stoppage
91908	10/26/00	Replace bearings on F402-408 hard bearing balance machine. Work stop!
91936	10/27/00	Bearings running hot
91953	10/27/00	Please re-install belts on dust hopper behind carpenter shop.
91967	10/27/00	(C) pot inside Schlick machine not working. Will not refill. This is a work stoppage. Thanks!
92002	10/27/00	ASKARS, LIS stacker error, load mishandled fault, time, 12:35.
92011	10/27/00	Starter test cell flywheel will not turn. Work stoppage

Ticket Number	Date Created	Description
92026	10/27/00	Re-route plant air so P2 air to test unit can be controlled by a regulator and plant air by another regulator.
92027	10/27/00	Directional valve leaking
92028	10/27/00	Directional valve leaking
92035	10/28/00	Air regulator-water separator bowl is cracked. Once again needs glue repair. Warner/Swasey grinder
92050	10/28/00	Fore forks full bin error
92089	10/30/00	Scrubbers OH1 and A-OH1 are not working. The anodize and cad plate lines are down. This is a work stoppage. Thanks
92141	10/30/00	Line-up NF drive shaft on test stand
92242	10/31/00	Need new belt for K&T milling machine
92244	10/31/00	Magnaflux machine needs to have oil pumped out in order to DRMO machine, urgent.
92248	10/31/00	Coolant fitting leaking.
92295	10/31/00	Horse hoses busted
92297	10/31/00	Ventilation duct in roof is missing section of duct for the vent hood in the E-2 bonding room. Please install ductwork in ceiling to connect it.
92310	10/31/00	Hole in coupling to blast nozzle.(corrosion barn)
92324	10/31/00	LIS gets load overhang error on every retrieve. Need to check fork alignment.
92325	10/31/00	SLIS gets a fork overhang every retrieve. Need to check fork alignment.
92329	10/31/00	Replace burst disc in hot air channel " work stoppage".
92341	10/31/00	Stacker stops at location #117 won't return pallet
92346	10/31/00	Problem with fuel boost pump pressure.
92364	11/01/00	Please remove cover from scrubber AOH-2 so hazmat can pump out solution.
92365	11/01/00	Please repair leaking pump on scrubber AOH-2.
92379	11/01/00	Install new shaft and bearings in torque sensor for RCA room.
92383	11/01/00	Change filter on main reservoir in RCA room.
92388	11/01/00	Magnaflux machine needs to have oil pumped out in order to DRMO machine, urgent.
92419	11/01/00	ASKARS, SIS stacker failure for extractor-encoder, time: 10:30.
92465	11/01/00	P&D in the blending room has an air leak cannot advance pallets
92485	11/01/00	No air on test stand
92514	11/02/00	Waylube disk blowout.
92521	11/02/00	Please check operation of scrubber CR1, pressure readings are dropping. Possible reasons, low airflow due exhaust fan problem or restriction of lines going to magnehelic gauges.
92557	11/02/00	Manufacture tubing and associated fittings and valves for vacuum test fixture as related to the GTCP 95-2 APU

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Ticket Number	Date Created	Description
92577	11/02/00	Unsafe grinder when replacing and adjusting sanding belts.
92590	11/02/00	Inlet valve to Teledyne test stand in hot air channel leaking. 9714 work stoppage
92614	11/03/00	Check blow down system on PMB recovery unit no.1. (CD-D164)
92616	11/03/00	Will not feed
92621	11/03/00	Feed will not work on lathe. Please repair once again.
92626	11/03/00	Will not feed
92646	11/03/00	Repair F402-408 hard bearing balance machine rotor shroud. Install spring and cylinder. Expedite.
92651	11/03/00	Throttle links needs repair
92692	11/03/00	Broken hose on air cart.
92697	11/03/00	Hot water heater no longer working. Only cold water available. Please help!
92708	11/03/00	The x and Y axis are stuck on the Bridgeport mill need ASAP
92710	11/03/00	Need coupling changed on Cincinnati ID grinder
92717	11/03/00	Grid axis on K A T 28. Send to 65100
92722	11/03/00	Fill up with distill water. Work stoppage. Thanks.
92755	11/06/00	Replace the bus bars and heating coil on tank #155. Thanks
92757	11/06/00	The knee on the clausing mill is squeaking on elevation. The same type mill in the power plant machine shop did the same thing before the saddle shaft broke!
92772	11/06/00	Head screw shaft is broken. Machine will not move. Please expedite
92800	11/06/00	Re-configure Avitech test stand to facilitate testing of S-3 valves. Work stoppage
92804	11/06/00	Pressure leaks on oil component test stand. Reference cal link #V332797.
92808	11/06/00	Test stand making strange noise.
92830	11/06/00	Small flow tube is broken on J79 flow divider test stand.
92859	11/06/00	Air line inside empire blasters has busted. "help"
92868	11/07/00	Right glove in parts washer is leaking and requires replacement. Attn: 652
92874	11/07/00	The Bridgeport mill has the table feeds locked and will not move. Need ASAP
92897	11/07/00	The entire tube system is not working
92930	11/07/00	ASKARS, SIS stacker #2 down for extractor-encoder failure, time, 11:05.
92939	11/07/00	Install pressure gauge on rollover test stand. Attn: 652
92968	11/07/00	Add lube oil in pneumatic areas
92969	11/07/00	Remove waste oil from holding tank
92970	11/07/00	Fill hydraulic reservoir as needed in pneumatic areas
92981	11/07/00	ASKARS, SIS stacker #2 down for extractor-encoder failure, time: 14:35.

Ticket Number	Date Created	Description
92987	11/07/00	Drive motor making funny noise work stop
93002	11/07/00	Constant and proportional spring back error NC-20
93022	11/08/00	Replace drive coupling.
93045	11/08/00	Need to repair spring on drill press located in bldg 154 shop 65700.
93098	11/08/00	Cooling system on ASE is not working work stoppage
93099	11/08/00	Please replace leaking hydraulic hoses as with the other sip jig borer.
93120	11/08/00	Lube / oil test stand in 4&5 test cell has a water leak in rear of stand. Work stoppage attn: 658
93132	11/08/00	Cooling system on ASE is not working work stoppage
93134	11/08/00	The Ferdimat grinder has a noise in the head, work stoppage
93140	11/08/00	Repair leaking flow tube.
93160	11/08/00	Soda blaster plugged off
93169	11/09/00	Stacker #1 P&D inoperable.
93183	11/09/00	Pulley on headstock motor is wobbling and causing excessive vibration
93200	11/09/00	Jig bore will not go in to neutral work stoppage and safety problem
93203	11/09/00	Requesting modification of tubing/hoses on Avitech test stand that are currently utilized for testing S-3 valves. All hoses/tubing must fit inside enclosure. Attn: 652
93237	11/09/00	Automated storage and retrieval system in aisle #1 broke. Elevator fell to bottom. Cable came off spool.
93242	11/09/00	Clean flow tubes.
93243	11/09/00	Clean flow tubes.
93260	11/09/00	Replace the air nozzles on the blasters as we discussed. Thanks
93263	11/09/00	Repair leaking flow tube
93264	11/09/00	Remove 1/4" diamond plate in heat treat area Attention shop 65500.
93283	11/09/00	Shifter clutch needs adjusted for SIS stacker no. 2
93320	11/13/00	Oil leak in or around hydraulic tank, and water appears to be getting into the a axis knee.
93325	11/13/00	Container jam due to conveyor misalignment.
93328	11/13/00	LIS container jam.
93332	11/13/00	SLIS slack cables.
93334	11/13/00	Conveyor error.
93353	11/13/00	Oil and water requires removal from bottom of test stands (00127121570 & 65923021175) in the 4& 5 test cell. Attn: 652 oiler
93354	11/13/00	ASKARS, SIS stacker #2,down for extractor-encoder failure, time: 09:20.
93355	11/13/00	Agitation motor and rollers on tank-131 need greasing.

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Ticket Number	Date Created	Description
93385	11/13/00	High-pressure side of slurry blaster is inoperable Work stoppage. Please repair ASAP.
93399	11/13/00	Drive unit is making a chattering sound
93467	11/14/00	Y-axis not working.
93505	11/14/00	Wheel dresser on the Campbell won't work
93506	11/14/00	RCA test stand #6 hydraulic hose needs to be replaced
93513	11/14/00	Belt tension washers on the balancing machine worn. Require evaluation.
93519	11/14/00	Hydraulic cylinder that controls cardboard bailer operation is moving very slow. Evidently, the oil is low.
93532	11/14/00	Dyno water tower re-cycling pump lost prime. Need to have pump re-primed
93576	11/15/00	Outlet pressure relief valve leaking
93588	11/15/00	C-axis not returning
93641	11/15/00	Hydraulic analysis, machine needs a screw replaced
93659	11/15/00	Restroom exhaust fan, inside flight test shop 95444, is inoperable.
93686	11/16/00	Air/water leaking/dripping on floor under area of water controller valve in test cell #9.
93702	11/16/00	Need mechanical repairs to Schlick machine ASAP. Thanks
93733	11/16/00	Machine on/off lever will not stay in the stopped position.
93737	11/16/00	GTCP rotor curvic checking machine is damaged, needs repair.
93748	11/16/00	Monarch lathe is losing power. Slows down while making cuts. Will not sustain med. To high RPM.
93778	11/16/00	SIS staker #2 extractor encoder failure. Can't fix the staker. Need some one to come and help us. The staker will not rotate to the left. It looks like it doesn't have any power. Help . Thanks.
93831	11/17/00	Machine won't come on
93837	11/17/00	Work order to replace wipers on "A" axis on Maho. Coolant and chips getting in around worn wipers.
93865	11/17/00	Band saw will not operate.
93866	11/17/00	Carriage off track on lathe.
93889	11/17/00	Pressure valves and gauges leaking on huffer
93891	11/17/00	PX pressure regulator sticking on test stand. Thank you!
93892	11/17/00	The floor sweep attached to the staker is bent rubbing against the track.
93896	11/17/00	SIS 2 verify hoist motor brake will hold staker rated load attn: H&H
93903	11/17/00	Got a air leak at Trumpf needs attention... Thanks
93906	11/17/00	Vents not working in sanding pit. Work stoppage. Thanks.
93919	11/18/00	Need to replace glass bead hose has a hole and to replace coupling that connect the two hoses
93920	11/18/00	Hydraulic puller leaking fluid. Work stoppage. Location H-3 area

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Ticket Number	Date Created	Description
93926	11/20/00	Outlet controller inoperable work stop
93930	11/20/00	Waylube blowout
93931	11/20/00	The new abar diffusion pump heater will not come on
93943	11/20/00	Oil light on- error "20" machine also started vibrating when you stop it after a move
93946	11/20/00	Is currently working on this problem (hydraulic). thanks
93978	11/20/00	The clean room facilities has an air shower between the chambers which is inoperable
93981	11/20/00	Test stand in the RCA room needs elbow change on #9 test stand.
93997	11/20/00	Conveyor problem
93998	11/20/00	LIS container jam
93999	11/20/00	Cable problem
94001	11/20/00	Extractor encoder failure
94002	11/20/00	Alignment problem
94003	11/20/00	Make necessary alignment
94010	11/20/00	Need to repair the seals in the sand blaster and replace the gloves.
94026	11/20/00	Nozzles on Schlick machine need adjustment (B) and (D)
94069	11/21/00	Feed on Marvel band saw doesn't work properly.
94084	11/21/00	Stand stopped showing inlet flow (possible burst disk) work stop
94087	11/21/00	Fluid draining out of low flow tank of Cox stand. 65923017309. Work stoppage.
94104	11/21/00	Shop air too low work stop
94119	11/21/00	Auxiliary boost not working properly work stop
94165	11/21/00	Test stand #7 in RCA test has low inlet pressure (may need filter changed). Work stoppage: thanks!!
94190	11/22/00	#2 pump in mechanical room has blown seal around shaft.
94247	11/22/00	Exhaust fan inoperable
94248	11/22/00	Repair leak behind test stand
94272	11/22/00	Repair air tube on shotpeening machine as needed to blow steel shoots through rubber hose. Work stoppage in that area air pipe have a small hole in it.
94273	11/22/00	Spindle will not rotate.
94276	11/22/00	Disc burst in two flow tubes.
94305	11/24/00	Repair hydraulic. Pump, gearbox, and change filters on boost pump system.
94306	11/24/00	Repair leak on hydraulic accumulator in RCA room.
94307	11/24/00	Pump oil in main reservoir in RCA room.
94308	11/24/00	Rebuild 2 each boost pump gearboxes.

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Ticket Number	Date Created	Description
94310	11/24/00	Still no hot water, ASE test stands, work stoppage.
94330	11/24/00	Water tower doors need adjusting.
94331	11/24/00	Exhaust fan inoperable
94333	11/24/00	Repair shotpeening machine as needed. Shoot will not go through return hose. Work stoppage. It is the same problem from Thursday night.
94355	11/27/00	A axis side cover is loose.
94366	11/27/00	<i>Included only someone's name</i>
94390	11/27/00	Need to make mechanical repairs to Schlick machine thanks!
94395	11/27/00	Repair leak on heat exchanger.
94416	11/27/00	Change main fuel filter and repair pressure regulator valve.
94422	11/27/00	RCA room test stand #9 needs repair to speed sensor cable
94423	11/27/00	RCA test area needs high-pressure pump filter
94461	11/27/00	Drive belt on head broke. Belt description is 592 gates truflex 1270. Fits Ferdimat OD grinder
94464	11/27/00	T64 gearbox test stand in 4&5 test cell requires oil removed from drain tank. Work stoppage attn: 652 oiler EIN: 6588021709
94466	11/27/00	Test cell needs a new starter- the old one is cracked at the mount flange
94468	11/27/00	Oil misters need servicing
94472	11/27/00	Oil misters need servicing
94473	11/27/00	T2 system needs freon
94478	11/28/00	Replace burst disk on test stand /
94483	11/28/00	Vacuum pump on small autoclave
94492	11/28/00	Pump out contaminated oil from 55-gallon drums in 4&5 test cell. Attn: 652 oiler
94499	11/28/00	Repair low PPH problem on T58 fuel control
94505	11/28/00	ASKARS SIS stacker, #2, down for empty bin error, time, 08:38.
94520	11/28/00	Conveyor P&D inoperable. Refer to NADEP manual #8839d1OOW232456.
94523	11/28/00	LIS vertical motor needs to be tuned up.
94524	11/28/00	LIS #24 reset safety wedges.
94536	11/28/00	Wear particles found in oil. Need to drain, flush & refill with mobil DTE medium. Send to shop 65100 charge to 7F5KS00
94554	11/28/00	Make an adapter for the 95-10 atomizer for the fuel nozzle test stand.
94574	11/28/00	Change oil in gearbox on P507 starter test cell. Work stoppage.
94577	11/28/00	Furnace out in pneumatic area / no hot air
94578	11/28/00	Furnace out in pneumatic area / no hot air
94579	11/28/00	Replace one glass in shotpeening machine as needed. Safety hazardous and a work stoppage.

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Ticket Number	Date Created	Description
94659	11/29/00	Key sheared in collect chuck.
94664	11/29/00	Lathe is jumping out of gear and RPM is surging.
94672	11/29/00	Not able to get a hydraulic. Fluid sample.
94728	11/29/00	Fuel control test stand J79 backpressure regulator not functioning. Test stand component #80 test stand is marked with note identifying component. POC works 2nd shift
94733	11/30/00	Vacuum on plastic forming machine is inoperable This is a work stoppage. Please repair ASAP.
94734	11/30/00	No drive head broken /
94753	11/30/00	Parts washer in rear of shop requires filter changed.
94797	11/30/00	Sink drain is clogged on power lever test stand. Work stoppage attn: 652
94826	11/30/00	Repair hot air furnace
94835	11/30/00	T58 GG balance machine lose spring.
94837	11/30/00	No pressure steam guns
94839	11/30/00	Extractor shift inoperable SIS #2 2nd shift attn H&H
94841	11/30/00	Cannot reach desired pressure on ASE #7.
94849	11/30/00	Work stoppage! Low boost pump press..T58 test stand #1. Thank you!
94861	12/01/00	Repair/replace faulty relief valve /
94866	12/01/00	T58 G/G balance machine adjust belts. Work stop!
94870	12/01/00	Varsol tank behind small clean shop needs to be filled
94912	12/01/00	Replace high-pressure regulator
94932	12/01/00	Unclog coolant line in the band saw, already taken care of. thanks
94944	12/01/00	Repair boost pump gearbox in RCA room.
94955	12/01/00	Vacuum pump leaking hydraulic fluid on floor, needs to be repaired and refilled.
94983	12/01/00	Vacuum on plastic forming machine is inoperable Work stoppage
94984	12/01/00	Bullard lathe needs 1/2 inch x 2 inch long galvanized nipple for coolant line, and a brace/stiff-arm to prevent future breakage
94986	12/01/00	Air pressure regulator, stripped on winch test stand. Work stoppage! Thanks!!!
94993	12/02/00	Blown disc flow tube on old #5 T-58 test stand! Work stoppage!
94994	12/02/00	Modify T64 power turbine shaft flow tube on new nozzle test stand. Work stoppage attn: 652
95000	12/02/00	Scissors on the small autoclave will not come up.. This is a work stoppage.
95036	12/04/00	Arms on SLIS conveyor inoperable.
95037	12/04/00	Check scale on SLIS conveyor. Making a loud noise.
95049	12/04/00	Sink drain is clogged on power lever test stand. Work stoppage attn: 652

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Ticket Number	Date Created	Description
95071	12/04/00	GTCP engine rollover stand lock bolt sheared, please replace.
95072	12/04/00	Repair HF furnace scrubber pump
95077	12/04/00	Ramp on small autoclave won't come up.
95083	12/04/00	Repair relief valve / work stop /
95092	12/04/00	SLIS chain on the conveyor does not work. Attn: H&H.
95093	12/04/00	SLIS over length cycle fault. Attn: H&H.
95094	12/04/00	Need to have control switch check out or replace on the end of the glass bead hose
95095	12/04/00	Check oil pressure on Gearbox lube pump on P507 starter test cell. Work stoppage
95102	12/04/00	Teledyne test stand in hot air channel has no air pressure. Work stoppage.
95106	12/05/00	Check bypass regulator on test stand / work stop /
95108	12/05/00	Replace burst disk in test stand / work stop /
95110	12/05/00	Plastic forming machine is inoperable vacuum is not working. This is a work stoppage. Please repair ASAP.
95111	12/05/00	Power arm in clean room is not working properly /
95117	12/05/00	Waterfall spray booth in 1798 needs to be looked at, it comes on for a short time then cuts off.
95120	12/05/00	Paddles in AEP tank need to be looked at
95124	12/05/00	Differential pressure gauge missing from T400 flowdivider test stand. Work stoppage attn: 652
95125	12/05/00	Gears in NC sip jig borer are loud and grating. Please have someone check ASAP.
95126	12/05/00	Air filter is blown out. Work stop
95142	12/05/00	Swivel fitting leaking roll over stand
95162	12/05/00	GTCP engine rollover stand has broken gearbox. Please repair.
95163	12/05/00	Air filter loose on #4 screw compressor. Mount is very loose will not stay in place. Needs to be looked at. Charge to 7F5KS00
95169	12/05/00	Low shop air work stop
95200	12/05/00	Remove turbine meter and install new meter in #1 test cell.
95218	12/05/00	Replace burst disc. In "hot air channel #3".
95226	12/05/00	T-58 G/G balancing machine will not stabilize its readings, new tooling was recently installed, will need some adjustment. We are at a work stoppage.
95232	12/05/00	Repair high-pressure problem on Sevo-cylinder test stand.
95233	12/05/00	105 maintenance. Inspection on whirl tower is due
95254	12/05/00	Water pump not working on P507 starter test cell. Work stoppage
95278	12/06/00	Low shop air gauge reading 70. Work stop
95284	12/06/00	Handle on blast nozzle broken (corrosion barn).

Industrial Maintenance Services
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Ticket Number	Date Created	Description
95287	12/06/00	Wear particles found in oil. Need to drain, flush & refill with mobil DTE medium. Send to shop 65100 charge to 7F5KS00
95290	12/06/00	Gripper AEP unit will not open
95293	12/06/00	Please replace rivets in prewash exit door on automated blade line. Water is passing through into the emulsifier and watering it down. Please check and repair.
95295	12/06/00	RCA test stand #1 static display on screen has a short
95297	12/06/00	Need shut off valve replaced on an air receiving tank
95307	12/06/00	Cooling tower won't cool
95310	12/06/00	AEP room entry door conveyer not working
95315	12/06/00	Change break-in oil in motor for parts washer in rear of shop. Attn: 652
95336	12/06/00	Assist engineering with T-64 nozzle flush pump.
95337	12/06/00	RCA test stand #1 needs leak repaired
95339	12/06/00	No shop air in clean room work stop
95340	12/06/00	Fix chill water leak in test stand
95355	12/06/00	Install differential pressure gauge on T400 flowdivider test stand. Attn: 652
95376	12/06/00	Wear particles found in oil. Need to drain, flush & refill with mobil DTE medium. Send to shop 65100 charge to 7F5KS00
95380	12/06/00	Day shift: please change brushes in loboe on RCA test stand #1. Having problem with low torque. Thanks!
95383	12/06/00	Need to replace control switch on blasting hose
95388	12/06/00	Auto blade line, doors jammed. Will not advance forward. Work stoppage.
95389	12/06/00	Will not bring down tray 142
95395	12/07/00	Glass in shotpeen machine broken needs replace work stoppage thanks
95403	12/07/00	Vertical spindle is leaking hydraulic fluid at a good rate. Need to check inside housing to verify fitting tightness.
95404	12/07/00	Maho 700 - vertical spindle has a bad hydraulic leak. Need to check inside housing to insure all fittings are tight...
95413	12/07/00	Install tool balancer in hvof enclosure. Contact for location.
95422	12/07/00	Cooling tower won't cool
95425	12/07/00	Cooling tower won't cool
95428	12/07/00	Rose test cell valve leaking on UUT skid
95433	12/07/00	Cooling tower won't cool
95434	12/07/00	Gripper on AEP isn't working
95438	12/07/00	Cooling tower won't cool
95472	12/07/00	652 personnel. Please straighten out bent racks that rampaging doors bent all to pieces.
95481	12/07/00	Flowmeters / flowtubes inoperable on power lever test stand in accessories test area Work stoppage attn: 652

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
95482	12/07/00	Embossing machine, teeth are stuck
95486	12/07/00	Handle on Monarch lathe that turns spindle on, broke off. Work stoppage!!!
95492	12/07/00	Studer grinder need handle fixed
95493	12/07/00	Install differential pressure gauge on Avitech test stand. Work stoppage attn: 652
95520	12/07/00	Vibration analysis of RCA boost pump #1 gearbox shows probable bearing fault on output shaft to the pump. Check and replace at next outage. Charge to 7F5KS00 PDM
95540	12/07/00	Scrubbers down on anodize line. Work stoppage plating shop
95543	12/07/00	Replace 2 each glass in shopeening machine as needed. Glasses are damage from large shots. Work stoppage in area until glasses are replace.
95549	12/07/00	No air in starter test cell work stoppage
95550	12/07/00	Repair leaking air line on anodizing tank as needed. Work stoppage in area
95564	12/08/00	Scrubber OH1 is at service value. Please assist hazmat with removing top and covers for filter change. Please schedule with hazmat.
95570	12/08/00	Feed is jumping again. Please have a mechanic check and resolve.
95573	12/08/00	Cooling tower won't cool, this is not on contract
95603	12/08/00	Bearings worn and other problems
95610	12/08/00	Auxiliary dryer not working properly - stand freezes up.
95618	12/08/00	Stacker 6 wont bring tray (sync. Run
95624	12/08/00	Test stand running too hot. Work stop
95635	12/08/00	T58 G/G balance machine cradle needs positioned. Work stop
95653	12/08/00	Dynometer control panel needs adjusting- NF is fluctuating on high power loads
95701	12/11/00	Make mechanical repairs.
95702	12/11/00	Make mechanical repairs.
95703	12/11/00	Make mechanical repairs.
95704	12/11/00	Make mechanical repairs.
95711	12/11/00	Need to fix some busted hoses inside Schlick machine. Thanks!
95713	12/11/00	Plastic forming machine is inoperable Vacuum is not working. This is a work stoppage. Please repair ASAP.
95724	12/11/00	Chain broke on cardboard bailer.
95746	12/11/00	Need oil lines replaced P/W jig bore
95776	12/11/00	Burst disc
95788	12/11/00	Shear will not operate, please expedite
95790	12/11/00	Flexible hydraulic lines are cracked and deteriorated which poses a safety hazard. They need to be replaced. This is a Heald ID grinder.
95797	12/11/00	Changed bearing and hookup pump on small Landis grinder

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
95802	12/11/00	Repair high-pressure pumping pit at bldg 84 carpenter shop as needed. Attn: WC-50
95803	12/11/00	Gearbox on old starter test cell slipping. Work stoppage
95805	12/11/00	Hole in hose running from steam gun steam point 3
95806	12/11/00	Repair air line hose on anodizing plating tank as needed.
95808	12/11/00	The large Landis grinder has a noise in either the head stock or tail stock, may have a bad bearing
95811	12/11/00	Low air in new starter test cell. Work stoppage
95821	12/12/00	Replace Delta P gauge on test stand /
95826	12/12/00	RCA room test stand #1 has low outlet pressure work stoppage
95863	12/12/00	Install tool balancer in hvof enclosure. Contact for location.
95864	12/12/00	Cooling tower won't cool, check first not on contract
95866	12/12/00	Broken needle on P3 gage.
95867	12/12/00	Soda blaster located in the steam rack is not functioning, work stoppage
95881	12/12/00	Primary and secondary fittings on T58 flowdivider test stand are leaking calibration fluid. Work stoppage attn: 652
95883	12/12/00	High vacuum pump behind shop 93118 composite shop is making a loud noise and a rubber smell.. This is a very serious problem for the pump.
95884	12/12/00	Machine goes rapid traverse, during regular feed
95892	12/12/00	Part washer will not work. Has power but won't start up work stoppage (ASAP)
95896	12/12/00	Can crunchier is down; work stoppage.
95897	12/12/00	Need chill water flow verified for new hvof stand by calibration code 94203.
95901	12/12/00	Need chill water flow verified for new hvof stand by calibration code 94203.
95922	12/12/00	Request maintenance to help hazardous waste with hydraulic system in hangar #1, bldg.137
95925	12/12/00	Water leak on 2nd Lindberg in heat treat. ASAP.
95941	12/12/00	Stacker 2 faults when trying to store pallets.
95943	12/12/00	Change window in aluminum oxide machine
95946	12/12/00	Sheared shaft in starter
95947	12/12/00	Hole in hose on steam gun steam point 1
95948	12/12/00	No water going to acc. Dyno on P507 starter test cell. Work stoppage.
95953	12/12/00	The large Landis grinder has a noise in headstock producing vibration causing bad surface finish, work stoppage
95954	12/12/00	Conveyer on SIS making lot of noise when container goes to work station 3 attn: H&H
95955	12/12/00	Request maintenance to help hazardous waste with hydraulic system in hangar #1, bldg.137
95957	12/13/00	Regulator inoperable on T58 manifold / T64 PTO test stand in accessories test area Work stoppage attn: 652

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
95969	12/13/00	Check head stock and spindle bearing on small Landis grinder
95977	12/13/00	Ascar conveyer chain tabs are broken
95995	12/13/00	Coolant pump will not work
96007	12/13/00	ASE stand #3 has a defective accumulator and is causing problems while testing the P3 bellows. The accumulator needs charging.
96033	12/13/00	Bucket elevator not working properly inside Schlick machine.
96039	12/13/00	Drive shaft (y-me-1) utilized to test CH53 NGB lube pumps (RG17850) requires repair. Work stoppage attn: 652
96055	12/13/00	Air valve on old starter test cell will not open. Work stoppage.
96056	12/13/00	Bracket hanging in spray booth work stoppage
96065	12/13/00	Throttle hanging up on start and acceleration test. Throttle showing "motion error" when throttle hangs up. Throttle gearbox feels rough through full travel.
96080	12/14/00	Paddles rubbing in AEP tank.
96081	12/14/00	Low lube failure alarm. Filter is clogged or lines clogged. The harding lathe.
96091	12/14/00	Flowmeter stuck on rollover test stand. Work stoppage attn: 652
96119	12/14/00	Upper guard missing off grinder in steel pit area Noticed by safety. Needs piece installed ASAP
96122	12/14/00	Check Delta P on test stand
96136	12/14/00	Install inches-of-water gauge on Avitech test stand to facilitate testing of H46 app fuel pumps. Work stoppage attn: 652
96140	12/14/00	Excessive play in main Gearbox shaft.
96186	12/14/00	Mechanical valve frozen-up on power lever test stand #15. Work stoppage!
96242	12/15/00	Lindberg oven making noise when started. Noise seems to be from fan motor. Work stoppage.
96294	12/15/00	T-64 balance machine needs a pulley added so we can use longer belts.
96301	12/15/00	Hose behind PMB machine in seed room leaking excessive media please correct
96304	12/15/00	Repair oven as needed. Door will not open, it work by air pressure.
96319	12/15/00	Assist engineering with final stages of modification of T-58 test cell #3 (6.3.658)
96328	12/16/00	Autoclave vacuum pump has broken belt leaving it inoperable Work stoppage.
96374	12/18/00	RCA test stand #10 need brushes replaced work stoppage
96377	12/18/00	Zoro blaster machine has a hold in the house work stoppage
96384	12/18/00	Bucket elevator has quit. Needs to be fixed ASAP. Thanks!
96386	12/18/00	Bearings on table worn
96396	12/18/00	Farquhar press has plate loose on bed. Need help ASAP. Work stoppage.
96434	12/18/00	3rd shift replace burst disks 12/10.
96435	12/18/00	Repair outlet relief valve on mechanical 1. 12/17.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
96457	12/19/00	Noise coming from hydraulic pump test stand #1
96462	12/19/00	Replacement hose needed RCA test stand #10
96472	12/19/00	Stand won't hold boost pressure on cell 2
96499	12/19/00	Change filter on dyno water bearing pressure in #3 test cell.
96501	12/19/00	Heat treat water cooling tower - right pump has water leak on pump shaft seal
96502	12/19/00	Heat treat water cooling tower - left pump to motor shaft guard has broken loose.
96506	12/19/00	Heat treat water cooling tower - left pump to motor shaft guard has broken loose.
96520	12/19/00	Two indicators are broken which are on the machine tool setter and need to be replaced. These are on the citizen lathe and the part number is OB-054F (0.01-5mm) indicators please expedite. Need ASAP
96522	12/19/00	Maho in maintenance wont initialize work stoppage
96552	12/20/00	Fix mechanical problems on SIS stackers.
96554	12/20/00	Fix mechanical problems on LIS.
96555	12/20/00	Fix mechanical problems on SLIS.
96596	12/20/00	Control lever for table speed is loose on shaft. Please adjust.
96598	12/20/00	L/H back splash guard needs a brace installed to dampen the twisting of the iron. Please repair
96606	12/20/00	Roughing pump on scanning electron microscope is not operating properly. Pump is not "kicking in". Work stoppage!!
96616	12/20/00	SIS, stacker #3 down for extractor-encoder failure, time, 12:52.
96617	12/20/00	Hole in steam hose at work area B/M-04 (strip barn).
96627	12/20/00	Repair leak on argon system.
96649	12/20/00	Repair shotpeening machine as needed. Steel shots will not return into hopper. There is a hole in the bottom of the air line pipe that blowing the shots back.
96720	12/21/00	Pick-up 2 each exhaust ducts and take to the welding shop to be repaired.
96728	12/21/00	K&T mill in corner of shop swivel head is not functioning correctly.
96734	12/21/00	The 20 screw holes from the shipping brackets are empty leaving holes exposed to the grinding dust. Please check and fill or protect.
96735	12/21/00	The drain hose from the dust collector to the coolant tank leaks at the hose clamp nearest the dust collector. Please repair
96737	12/21/00	Replace hoses on winch test stand.
96756	12/21/00	Protected shield around lead remover tank needs repaired safety hazardous.
96761	12/21/00	Will not operate in auto. Work stoppage.
96769	12/21/00	Vacuum system not operating in small surface area
96794	12/22/00	Turn argon on and off each day, of the week of 12-26-00 thru 12-29-00. attn: Shop 65200.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
96798	12/22/00	Weekly fuel sample results indicate fuel sample contaminated. Request maintenance to change filters in F402 test cell. Work stoppage.
96802	12/22/00	Way lube oil leaking excessively, mixing in with coolant. Need this fixed before new coolant can be installed. thanks
96803	12/22/00	Repair vise located in work area in building 4188.
96812	12/22/00	Air line agitation in chrome plate tank number T100 is broken and needs repair ASAP.
96826	12/23/00	Please torque large nut on front pulley of drill press. Pulley slips.
96840	12/26/00	Test stand #4 RCA room has low gearbox pressure work stoppage
96841	12/26/00	Please torque large nut on front pulley of drill press. Pulley slips.
96899	12/26/00	Replace the glass window on shotpeening machine as needed. Employee cannot see the parts inside the machine good enough to continue blasting.
96902	12/26/00	High in water temperature
96939	12/27/00	Replace air regulator
96941	12/27/00	Repair fitting on #9 RCA test stand for taking oil samples.
96942	12/27/00	Battery cart hydraulic lift will not work
96950	12/27/00	Oil leak on Wysong system also has air in it.
96961	12/27/00	Prop test stand main pump bad work stoppage
96964	12/27/00	Bolt holding dog in place falls out
96970	12/27/00	P3 blade grinder. Work stoppage! Jog button is stuck, won't work. Please repair.
96994	12/28/00	Ferdimat OD grinder taper attachment is in a bind and can't move but a few .001" either way. Please grease tail stock also.
97010	12/28/00	Add to oil misters in RCA room.
97018	12/28/00	Dyno cooling problem in T-64 cell.
97052	12/28/00	Test cell dyno water pressure low-suspect pumps have lost prime
97055	12/28/00	Hot air furnace loosing temperature rapidly. Flame is visible in furnace.
97077	12/29/00	T400 flowdivider / J79 torque booster test stand high-pressure fuel pump inoperable. Work stoppage attn: 652
97101	12/29/00	Pitch lock test stand RPM inoperable work stoppage
97114	12/29/00	Repair boost pump Gearbox as needed.
97120	12/29/00	Water leak in main pump area for ASE test stands.
97131	12/30/00	Water in pressure is low- shuts down test cell-work stoppage
97179	01/02/01	Need to replace the slave roller bearings, on the F-408 balancing machine.
97246	01/02/01	SIS stacker,#3 down for extractor-encoder failure, time: 11:45.
97248	01/02/01	Work stoppage: test stand #9 in RCA room has low Gearbox pressure.
97276	01/02/01	Cold do-motor for old gas turbine test cell #4 / water pump test cell leaking externally in mixing room. Repair as required.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
97280	01/02/01	Angle drive adpt. loose pitch control test stand thanks.
97281	01/02/01	Spindle control handle is kicking out on its own.
97284	01/02/01	Our red hydraulic press (I.e. used for pressing in/out bushings in aircraft rework parts) does not operate properly. It takes an excessive number of pumping motions to get the press to move a little. It's almost as if it is very low on hydraulic fluid.
97285	01/02/01	Hole in hose running from steam gun steam point 4
97286	01/02/01	Shop vacuum system is down, F/G personnel cannot work in the shop area without it running. Thank you
97329	01/03/01	ASKARS, SLIS container needs label change to correct label read error.
97337	01/03/01	Work stoppage: pitch lock test stand was working correctly but the problem came back, the rpms will not come up to proper levels, can't control RPM 2nd call
97342	01/03/01	Engine carrier cooling water valve leaking. Work stoppage!! Please repair ASAP.
97351	01/03/01	Repair Ivadizer as needed
97371	01/03/01	Bandsaw has broken, needs repair ASAP. Thanks
97376	01/03/01	Pitch lock test stand angle drive loose-work stoppage. Thanks
97386	01/03/01	Pitch lock test stand angle drive loose will not build RPM- thanks
97397	01/04/01	Garnet hopper at new waterknife needs to be emptied into old waterknife tank.
97405	01/04/01	Head not moving on grinder
97446	01/04/01	Cancel latest request #97440 at 9:19:12. Someone left access door open last night and I was not notified. Just found. Problem solved. Thanks.
97471	01/04/01	Remove shredded paper
97474	01/04/01	Gripper on robot in AEP room not working.
97509	01/04/01	Repair intake door supports in F402 test cell.
97605	01/05/01	Burr tag machine needs mechanical assistance. 652
97649	01/05/01	652 personnel work stoppage - seal on pump motor has blown and water leaking around seal onto floor. Unable to operate line at this time causing work stoppage.
97661	01/05/01	Water leak in cooling line on large autoclave
97686	01/05/01	Plastic media machine has sufficient supply of media but very little air pressure. Work stoppage.
97687	01/05/01	Need to check exhaust fan in carpenter shop for men & women's head.
97705	01/06/01	Scrubber CR2R is at the service value, please coordinate with hazmat to assist with the filter change out.
97757	01/08/01	Cell needs to be checked for possible air leak. High flow readings.
97771	01/08/01	Rubber seals around door need to be replaced to run hazardous materials for safety reasons. ASAP
97854	01/08/01	#2 pump in mechanical room behind the RCA room has a bearing or something going bad

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
97858	01/08/01	Scrubber CR2R is now at the shut down value, please schedule with hazmat to assist with filter change out. Work stoppage.
97864	01/08/01	Union/ joint leaking air and media
97867	01/08/01	Scrubber CR2R is now at the shut down value, please schedule with hazmat to assist with filter change out. Work stoppage.
97868	01/08/01	Machine sat idle some days. Waylube tank is full but not much waylube gets to the ways. Suspect crud caked at output end of tube, etc.
97869	01/08/01	Machine sat idle some days. Way lube stopped flowing. Tank is full. Perhaps lines need to be blown out.
97874	01/08/01	Scrubber CR2R is now at the shut down value, please schedule with hazmat to assist with filter change out. Work stoppage.
97895	01/09/01	Order and install low pressure hose on Avitech T/S to vent pressure tank into pump room. For info call
97898	01/09/01	Rubber seal on "ergo system rail" needs replacing, will not lift its weight will slip a let go, a work stoppage and most of all a safety factor, sad condition. This machine is in the new water knife area in (93553)
97918	01/09/01	Encoder extractor failure
97921	01/09/01	Travel max travel failure
97935	01/09/01	Broken plastic fitting on Agie.
97943	01/09/01	Agitator for salt bath will not run
97995	01/09/01	Main water valve to Ivdizer (IVD) in bldg 133 next to soda machines is leaking when in the open position. POC: plating shop bldg 4035 shop 93663.
98000	01/09/01	Automated penetrant line (silver streak) chain on one side is not pulling... Work stoppage... POC anyone in area of work
98002	01/09/01	LIS spacer plate between zone 3 and zone 4 is loose. Attn: H&H second shift.
98004	01/09/01	T64 nozzle stand valve bad. Work stoppage. Thanks.
98012	01/10/01	Request replacement of hoses as needed and cleanup of standing fluid in the back of the test stand.
98034	01/10/01	High flow air regulator on control panel for hot air channel #1 needs repair or replacement. Potential work stoppage.
98037	01/10/01	Down stream domotor regulator on control panel for hot air channel #1 needs repair or replacement.
98041	01/10/01	Cold air annin valve and or regulator leaking externally on hot air channel #1 in back room of test cell area
98043	01/10/01	Problems with rotation on cylindrical grinder.
98045	01/10/01	Please check exhaust filters on 129-A AH-1, in the new section of paint hangar. Exhaust filter warning light is on and readings are above the service value.
98050	01/10/01	Replace all 3 glass covers, replace blow off hose.
98063	01/10/01	Repair water brake.
98065	01/10/01	Check water wash down system on scrubber CR2R, reason: low DP reading
98068	01/10/01	Please repair gauges #1 and #2 on scrubber. Gauges are filling with water.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
98095	01/10/01	Replace hose on test stand #9 in the RCA test room. Work stop.
98106	01/10/01	LIS spacer plate between zone 1 and zone 2 is loose. Attn: H&H second shift
98110	01/10/01	Install motor in ASE #3 test stand and perform mechanical & electrical installation
98137	01/11/01	Vacuum pump in instrument shop needs repair
98222	01/11/01	NF drive inoperable work stop
98251	01/11/01	Please check the ball screw on Y axis on the #4 Pratt & Whitney jig bore
98267	01/12/01	PMB machine in seed room has hole in blast hose
98310	01/12/01	Paint shaker needs repair. Work stoppage.
98311	01/12/01	The bottom inside bolt on the compressor mounting base has backed completely out. It has not fallen out because of the close proximity to the belt covers. This is on compressor #7.
98344	01/12/01	One of our cardboard bailers has a bad hydraulic leak and we were forced to shut down its operation. The other one is operating very slowly and is not sufficiently compressing the cardboard as it should. We are soon to be in a work stoppage.
98366	01/12/01	Install bracket on waylube filter housing on Warner & Sparsely grinder.
98384	01/12/01	Replace fan belt on 4035-V28 thanks
98399	01/16/01	Request replacement of hoses as needed and cleanup of standing fluid in the back of the test stand.
98435	01/16/01	Fix ASKARS mechanical problems.
98447	01/16/01	Work stoppage: gearbox pressure low on test stand #9 in the RCA room
98448	01/16/01	Filter at water tower booth needs to be changed
98500	01/16/01	Pitchlock test stand RPM inoperable work stoppage
98510	01/16/01	Portable saw behind 5 axis toyoda in ramp building, electrical panel has a broken bolt holding on panel and new bolt needs to be installed to hold panel safely
98511	01/16/01	Same equipment as work order 98510, portable saw the pneumatic cylinder is not working properly, possible cracked hose or leak. Controls the rate of drop of arm
98532	01/16/01	Stacker, the track is loose, and there is a flag problem
98539	01/16/01	Dyno water pressure unstable with load on engine
98552	01/16/01	Key way to T64 throttle shaft loose unable to tighten set screw to tighten linkage. "first shift"
98566	01/17/01	Parts washer water filter is leaking on floor. Unit is located in back of shop
98579	01/17/01	Hydraulic prop control test stand is in need of a filter change
98640	01/17/01	Lebow on T/S #9 needs to be changed.
98666	01/17/01	T-64 balance machine cradle assembly dropped 1/4 inch while machine was running . We are at a work stoppage.
98699	01/17/01	T-64 balance machine cradle assembly dropped 1/4 inch while machine was running . We are at a work stoppage.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
98706	01/17/01	Hole in hose on steam gun steam point 3 needs to be cut off
98707	01/17/01	Water in pressure drops below minimum limits
98710	01/17/01	Replace glass in shotpeening machine as needed. Work stoppage.
98711	01/17/01	Replace brakes on old starter test cell.
98756	01/18/01	Remove the bus bars on tank #155 so the liner can be removed and replaced. After liner has been replaced reinstall the bus bars. Work stoppage. Thanks
98773	01/18/01	Hustler lathe front turret will not index and when it does index it does not lock, this could be mechanical and electrical
98779	01/18/01	Machine down. Work stoppage. Need ASAP. Thanks
98788	01/18/01	Meshing cogs have jumped track on Moorehouse stand. Plates not aligned. Work stoppage for whirl tower. Please expedite.
98789	01/18/01	Breather inoperable
98806	01/18/01	Repair way-lube problems on Pratt & Whitney jig bore.
98862	01/18/01	Automated penetrant line (silver streak) station 7 jammed with prop blade inside work stoppage POC anyone in work area
98889	01/19/01	Please check operation of 129-A AH-1 and 129-B AH-2 in new section of bldg 245. Exhaust meter readings are very erratic.
98896	01/19/01	On Maho 700 believe vertical spindle bearing has gone bad. Machine has had a crash and now giving a bad finish. Prior to factory man leaving machine was checked and finish was good.
98930	01/19/01	Check inboard end (test unit end) of bendex starter T/S gearbox. Suspect something loose and rubbing possible bearing trouble.
98938	01/19/01	Need nut and bolt install on PMB screen door. Bolt is missing. thank you
98953	01/19/01	Need seal replaced on FMU drive pad / work stop /
98962	01/19/01	Breathing air panel in the back of the training bldg In the rubber shop has been red tagged with the notation no audible alarm. Needs repair.
98964	01/19/01	Cold air valve will not open / work stop
98968	01/19/01	PMB machine in seed room needs left hand glove
98972	01/19/01	Work stoppage. Replace broken air hose connector on portable breathing air panel (carbon monoxide detector) in the component paint shop, bldg 4224.
98993	01/19/01	Repair or replace handle on oven as needed. Will not be able to open oven doors. Work stoppage. POC.
98997	01/19/01	Handle on steam gun leaking steam point 3
99023	01/20/01	Chuck will not hold parts tight on the bevel grind machine located in the prop shop.
99044	01/22/01	Chip removal system no working properly
99047	01/22/01	Expedite! Work stoppage! Solder load cell leads in H53 gearbox tail test stand. Reference cal link #V475235.
99068	01/22/01	Repair mechanical problems in ASKARS.
99070	01/22/01	Attention 652 add hydraulic fluid to pump on robotic shot peen machine

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
99074	01/22/01	Check pump, its leaking oil
99082	01/22/01	F402 balance machine. HPT MRA shifted and fell off the rollers onto the balance machine pedestals because the end stop was lose. Request that machine be evaluated for damage and repaired. Request that end stops be inspected and repaired. Work stop!
99086	01/22/01	Soda blaster machine down
99094	01/22/01	Holding pump on furnace a has failed
99119	01/22/01	Install air filter in #3 test cell.
99157	01/22/01	Test stand #10 in the RCA room needs cable replaced.
99185	01/23/01	Work stoppage. Replace broken air hose connector on portable breathing air panel (carbon monoxide detector) in the component paint shop, bldg 4224. (could not locate on third shift. Most shop areas closed up on third shift)
99188	01/23/01	Red tagged needs repair.
99241	01/23/01	Spindle belt slipping on pulleys. This a Heald ID grinder located across from machine shop time clocks.
99263	01/23/01	Replace hooks with shackles to prevent slipping. Safety related item. PBAM action item.
99271	01/23/01	Make adapters for hydraulic shop per our discussion
99282	01/23/01	Need diffuser vanes adjusted on heater at back door to blow hot air in isle and not into shaker area where heat does no good... Thanks POC Trumpf
99287	01/23/01	Request that a 6" elbow and a 2 foot section of 6" pipe be installed on air exhaust of PMB filter to direct noise away from operators and send it upward to quiet machine.
99290	01/23/01	Request that a 6" elbow and a 2 foot section of 6" pipe be installed on air exhaust of PMB filter to direct noise away from operators and send it upward to quiet machine. (sheet metal ductwork)
99294	01/24/01	ASE 5 needs the right angle drive cable removed, repaired and replaced. Work stop
99306	01/24/01	Work stoppage/ two breathing air hoses have holes in them/ need replacement ASAP
99325	01/24/01	Milling machine in corner needs to be secured to the floor. It rocks during use. Not good.
99331	01/24/01	Reference to ticket #99311 sent 1/24/01 @ 7:35am if possible we need to expedite this order we have two programs we are trying to balance on both needing the hoist at the same time and only one hoist in operation.
99333	01/24/01	Rebuild dresser motor on Campbell grinder.
99383	01/24/01	Roller in sheetmetal shop won't adjust
99384	01/24/01	Beten bender, back gauge wont adjust, it is jammed
99410	01/24/01	Steam gun hose came apart from gun steam point 5A
99411	01/24/01	Handle on steam gun leaking steam point 5
99412	01/24/01	Way lube hand pump is inoperable. Please check

Industrial Maintenance Services
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Ticket Number	Date Created	Description
99418	01/24/01	Please check operation of scrubber CR2R at bldg 4035. Scrubber has been shut down due to non-compliance DP reading. DP reading is below lower operating range.
99419	01/24/01	Please check operation of scrubber CR2R at bldg 4035. Scrubber has been shut down due to non-compliance DP reading. DP reading is below lower operating range.
99432	01/25/01	Please replace missing bolts on scrubber OH1. Bolts were left out of top rear section of scrubber.
99442	01/25/01	Air leak on N/C 20 tubing bender
99460	01/25/01	Replace 2 each 5000 PSI with 500 or 1000 PSI gauges on the upper boost test stand.
99483	01/25/01	Replace hooks with shackles to prevent slipping. Safety related item. PBAM action item. Justice
99505	01/25/01	Pump gearbox for test stand #2 needs replaced
99533	01/25/01	Roller guide on front inboard arm is loose and sticking work stop
99551	01/25/01	P3 prop blade bevel grinder located in the prop shop (bldg 137) has a cut belt and is slipping while grinding. Please see if it can be fixed
99555	01/25/01	Water pressure drop. Work stoppage
99556	01/25/01	The idler pulley on the belt sander has a chunk of material missing from it and is cracked. Needs to be replaced. Thanks
99569	01/26/01	Please check drive belts on electric motors for possible slippage. (scrubber CR1)
99579	01/26/01	Rebuild torque sensor.
99580	01/26/01	Change filters on boost pumps, and high-pressure pump.
99612	01/26/01	The small Monarch lathe has no power. The chuck will stop turning and the feed will stop with just hand pressure on the wheel. The machine tool is in back gear when this occurs.
99626	01/26/01	Red hydraulic press located at column E25 needs the hydraulic pump rebuilt. Most likely needs new seals, does not operate properly, see for comments.
99677	01/26/01	Port hydraulic line is blown on test stand #5 in the RCA room
99682	01/26/01	Old round shaker wont run, upper bearing block has been noisy lately could be starting to seize up... POC at Trumpf. Thanks
99685	01/26/01	P3 prop grinder in prop shop. Feed sticks and will not retract. Please check.
99713	01/29/01	Attention 652 repair air valve leak on robotic shotpeen machine
99723	01/29/01	Attn: oilers need to have hydraulic. Fluid removed from pump drip pan.
99728	01/29/01	Heat treat furnace cooling water pressure is low
99730	01/29/01	Boost motor has vibration
99755	01/29/01	Attention, please manufacture #10 high-pressure, high temperature, steel braded line.
99758	01/29/01	Water house handle is broking
99776	01/29/01	Regulator not working properly
99787	01/29/01	Problems with feed on saw

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Ticket Number	Date Created	Description
99788	01/29/01	Feed handle hanging up
99789	01/29/01	Gas turbine test cell area, test cells 7, 8, 9, 10, 11, & 12 stencil doors per instructions
99813	01/29/01	Oil filter light will not go off
99821	01/29/01	Repair ASKARS problems.
99834	01/29/01	Please repair or replace bolt on face alignment table as needed, by cutting off the old bolt about 1 inch from socket and weld the new bolt, to the socket. Work stoppage in area
99857	01/30/01	Funuc robot in world mode traveling in x position will increase in speed and make a grinding sound
99883	01/30/01	Audio / visual alarms are not working
99890	01/30/01	Rinse tank needs to be drained work stoppage
99895	01/30/01	Repair regulator on water pump in 402 test cell.
99899	01/30/01	Reinstall the heating coil and the air line in tank 155.
99904	01/30/01	Vibration in boost motor. Work stop
99906	01/30/01	Pegged and bent indicator on analog gauge work stop
99914	01/30/01	Swing arm will not operate, work stoppage!!!!
99915	01/30/01	Hydraulic line on test stand #5 in the RCA room is blown.
99925	01/30/01	Scrubber oh1 is again at the service value, filter was changed on 12/10/2000, WO 95677. Please check operation of scrubber and exhaust systems
99954	01/30/01	Test stand #1 in the RCA room needs valve replaced.
99956	01/30/01	Shaft has fallen out of silver recovery unit. *located in room in bldg 134 (next to 139)
99971	01/30/01	Repair crusher
99975	01/30/01	Chuck locks up. Work stoppage! Machine located in blade shop.
99977	01/30/01	Stacker load mishandled
99987	01/31/01	No HPM flow / work stop /
100005	01/31/01	Buff and grind room down work stoppage
100027	01/31/01	Please check milling machine.
100038	01/31/01	Repair head stock bearing
100046	01/31/01	Burr tag machine rejects and is jamming
100062	01/31/01	The buff and grind room is down the pump maybe bad
100063	01/31/01	Request to have regulator changed on bead blaster shop has new regulator in shop this is a work stoppage priority #1 please send help!!!!!!!
100084	01/31/01	Fitting on coolant line broken
100086	01/31/01	Inbound transfer chain at workstation 08EL in the welding shop is not working properly.

Industrial Maintenance Services
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Ticket Number	Date Created	Description
100094	01/31/01	Swing arm will not operate; work stoppage.
100096	01/31/01	Need ribbon replaced and adjustment on printer
100097	01/31/01	Repair post on assembly table as needed, so that post will turn with propeller assembly on it. Day shift maintenance person replace the bearing and other parts but post will not turn.
100098	01/31/01	Chain in station #7 of silver streak is off of conveyor. Work stoppage!
100100	01/31/01	No cooling tower water to P507 starter test cell.
100134	02/01/01	AEP room motor is about to stop
100139	02/01/01	Replace bearings on balancing machine.
100142	02/01/01	Compactor is stuck 0- work stop.
100154	02/01/01	Work stoppage: need to have brushes and Lebow checked on test stand #10 in the RCA room
100156	02/01/01	Scrubber CR1 at the plating shop is out of compliance and has been shutdown. Please check gauges, hoses, exhaust system and operation of scrubber.
100157	02/01/01	Check exhaust on booth B101,when booth is in operation it is making alot of noise.
100191	02/01/01	AEP gripper on robot will not open
100214	02/01/01	Please have pop-up valve, guide, and seat replaced in bead blaster. Worn out. Work stoppage priority 1
100226	02/01/01	P3 prop bevel grinder needs new belt. Belt is at the machine waiting to be installed. We have a 9 blade work stoppage. Please help!! Machine located in prop shop
100235	02/01/01	Please send this to NC maintenance. Need some oil for the lower rotation on the Trumf. NSN 9150NADCP2935 x-15 synthex ERP transmission lube from Trumf America thanks
100265	02/02/01	Please repair burr tag machine. Work stoppage.
100282	02/02/01	Work stoppage 652 personnel. Please check auto blade line, nozzle has broken off and line can't run. Please check and repair. Thank you
100283	02/02/01	Test stand #5 in the RCA room has a hydraulic leak.
100312	02/02/01	Burr tag machine rejects and is jamming
100324	02/02/01	Request to have pop-up valve, guide, and seat replaced in bead blaster. This is a work stoppage priority #1
100360	02/03/01	Small motor inside cover making grinding type noises.
100365	02/05/01	Small comp. Paint shop tank is leaking.
100370	02/05/01	Coolant lines clogged and need to be blown out, most likely pump needs to be removed and screen removed to remove chips possibly blocking pump entrance, coolant pressure is to low and causing problems with not enough coolant flow.
100381	02/05/01	Broken shaft in head
100395	02/05/01	Prop shop - balance machine in paint area is not working
100455	02/05/01	Water brake control valve leaking air. Test cell #7

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Ticket Number	Date Created	Description
100464	02/05/01	Drive coupling loose on dowty #28 / work stop /
100476	02/05/01	Machine won't work
100514	02/05/01	Winch test fixture brake puck broken. Work stoppage.
100532	02/05/01	65800 3rd shift, attention: please repair broken airline on PMB booth E80. Thanks 3rd shift hazmat
100546	02/06/01	Too much back lash in Wotan lead screw
100549	02/06/01	406 balance machine is making a noise while running. Bearings need lubricated
100551	02/06/01	B-F1 filter blow-down not working properly.
100559	02/06/01	Repair ASKARS mechanical problem.
100562	02/06/01	Hyster still not tracking properly in reverse.
100608	02/06/01	Scissors on small auto clave will not come up.
100651	02/06/01	Remove the bus bars and all hardware from tank 051 for the installation of a new liner. The duct work will also need to be unbolted and possibly removed. Thanks
100675	02/06/01	Motor on jig borer making knocking sounds
100680	02/06/01	Glove box needs left glove work stoppage
100683	02/06/01	Attn: H&H input at station 3 & 4 making racket again SIS conveyer
100693	02/06/01	Burst disk on test stand
100696	02/07/01	Broken springs on paint mixer....work stoppage in paint room.
100731	02/07/01	Repair fuel leak on heater.
100736	02/07/01	Procure 2 NF cables for test stand /
100739	02/07/01	Repair feed problem on Springfield grinder.
100811	02/07/01	Door cable off track - station 2 - silver streak - work stoppage
100812	02/07/01	T58 flow divider test stand flow tubes safety disc burst. Work stoppage.
100814	02/07/01	Air valve sticking on starter test cell.
100818	02/07/01	Developer entrance door cable off - silver streak - gold plate work stoppage
100822	02/07/01	Developer entrance door cable off - silver streak - gold plate work stoppage
100833	02/08/01	Repair air leak on scrubber OH1
100856	02/08/01	A axis not unclamping on Maho
100857	02/08/01	Repair channel #2
100874	02/08/01	Pump for draining used calibration fluid is inoperable /
100896	02/08/01	Work stoppage: helicoils on test stand #165 in clean room need replaced.
100902	02/08/01	Work stoppage x-ray film processor will not pump fixer. Please repair pump
100906	02/08/01	Low pressure pump won't stabilize work stop

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Ticket Number	Date Created	Description
100923	02/08/01	Install brackets to accommodate ventilation equipment
100931	02/08/01	Verify and correct "header" thermocouple depth
100951	02/08/01	Replace torque sensor on #10 RCA test stand.
100958	02/08/01	Request to have pop-up valve, guide, and seat replaced in bead blaster. This is a work stoppage priority #1
100988	02/09/01	Drawing files has a Lektriever - series 80 - Kardex - cabinet 6 - not working. It holds aperture cards and has 28 rows - but it won't let us move it forward or backward. Help!!
101012	02/09/01	Ticket number - 100988 is a work stoppage !!!!! Need assistance today! (smile)
101013	02/09/01	Work stoppage: test stand #9 in the RCA room needs inlet & outlet filters changed
101017	02/09/01	Please have pop-up valve, guide, and seat replaced in bead blaster. Worn out. Work stoppage priority 1
101039	02/09/01	Repair battery cart as necessary
101059	02/09/01	Strippit laser punch will not punch. Bad lube fault. Work stoppage!!
101066	02/09/01	Water leaking in overhead valve in P507 test cells #11 and #12. Send to 651.
101073	02/09/01	Work stoppage: helicoils on test stand #165 in the clean room needs replaced-different than the ones just replaced on ticket #100896 2/8/01
101078	02/09/01	RPM AIE valve on starter test cell sticking.
101081	02/09/01	Piping system in station 7 post dip rinse tank, on silver streak stuck to lift - seeing is believing - work stoppage!
101083	02/09/01	Winch test fixture oiler for air motor leaking.
101109	02/11/01	Oil leak.
101111	02/12/01	The X axis pointer has been hit and the y way cover is bent causing the Y axis limit switch to trip, needed ASAP
101117	02/12/01	Repair mechanical problems in ASKARS.
101121	02/12/01	Replace analog P3 gage work stop
101125	02/12/01	Regulator bad on high-pressure side- see about problem- work stoppage on test stand
101132	02/12/01	Install new oil filter housing on Centac II.
101149	02/12/01	Furnace D mechanical pump motor is very noisy and needs repair.
101153	02/12/01	High vibration on vacuum pump on heat teat oven. Suspect something lose in motor. Charge to 7F5KS00
101159	02/12/01	Oil lead, disconnected line to oil reservoir CNC Warner Swasey lathe
101168	02/12/01	Expedite - work stoppage - install upper monitor. Ref cal link #V533625.
101218	02/12/01	NC Bullard in machine making strange noise when turning on
101223	02/12/01	Digital readout is malfunctioning!
101227	02/12/01	Lebow on test stand #9 in the clean room needs to be changed
101228	02/12/01	Bolt press to table in clean room safety issue

Industrial Maintenance Services
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Ticket Number	Date Created	Description
101238	02/12/01	Stacker over hang doesn't work
101269	02/12/01	PMB glove box hose has a hole in it...the nozzle end...work stoppage!!!!
101272	02/12/01	Vapor blaster down hose on back
101278	02/13/01	Please check operation of pump on cyanide waste water sump (T #403). Pump/motor is very noisy. Thanks
101282	02/13/01	Please repair washing machine in berm area Washing machine is needed to decon spill response equipment.
101284	02/13/01	Work stoppage: hydraulic test stand has it's fluid burst disc blown.
101287	02/13/01	Water jacket repair done yesterday needs to be redone -call back repair
101322	02/13/01	Rebuild cooling tower pump for T-64 test cell.
101340	02/13/01	Problems of "Y" axis
101346	02/13/01	Coolant flow problem.
101381	02/13/01	Replace wipers on Maho.
101386	02/13/01	Work stoppage: Gearbox on test stand #9 in the RCA room needs replaced
101391	02/13/01	Check sump pump on P507 starter test cell. Water overflows.
101393	02/13/01	Hose has hole in it by the nozzle...need's new glass. work stoppage!!! ASAP
101394	02/13/01	C-axis needs adjustment. Closes too hard and machine cuts off (even running on speed 2) NC-20 machine tubing shop
101408	02/13/01	Check sump pump on P507 starter test cell. Water overflows. (this needs to be checked on days when cell is not being ran.)
101409	02/13/01	Counter weight on Tennsmith hand brake set screws stripped.
101410	02/13/01	Counter weight on Tennsmith hand brake set screws stripped.
101442	02/14/01	Stand #5 has light flow alarm, needs looking at
101449	02/14/01	Feed not working
101467	02/14/01	Expedite - work stoppage. WF2 flowmeter not working properly. Reference cal link V533625.
101473	02/14/01	Test stand is erratic. Work stoppage priority#1
101522	02/14/01	Belt on fan motor broke (walk-in oven)
101524	02/14/01	Bearing on fan shaft knocking work stoppage
101526	02/14/01	Bearing on fan shaft knocking work stoppage (the old bearing is still at this equipment. The new one was just installed and is already noisy and sparks coming from it. Your artisans need to further investigate the problem.)
101535	02/15/01	Rivet machine will not flare rivet. Work stop!
101539	02/15/01	Small stacker #3 is not working
101548	02/15/01	Replace drive pad on test stand / work stop /
101572	02/15/01	No power to flow check machine
101656	02/15/01	Garnet valve on new jet edge water cutter is messing up causing garnet to spray out. Hot job running !!! Work stoppage...thanks

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Ticket Number	Date Created	Description
101657	02/15/01	Stacker load mishandled/ fixed approx. 4:30 p.m.
101661	02/15/01	Replace break pads on starter test cell.
101666	02/15/01	ND printer will not print.
101691	02/16/01	Remove make-up water value and pipe so tank can be painted.
101712	02/16/01	Hose saw has broken belt/work stoppage
101733	02/16/01	Garnet valve on new jet edge water cutter is messing up causing garnet to spray out. Hot job running!!! Work stoppage thanks
101734	02/16/01	Replace bolts on silverstreek pre-wash
101763	02/16/01	Hydraulic fluid leaking from open hydraulic lines onto the walk way between the beams 9H and 9I
101765	02/16/01	Need some round air filters ordered for blower motors on new water knife. It takes 3 each at every filter change.... Filters inc. #AF3445 or purilator #A23080 or FRAM #CA-3445. Empty box at water knife if you need it.. Thanks.
101769	02/16/01	Directional valve leaking.
101773	02/17/01	LIS-5 keeps going down
101774	02/17/01	LIS-5 keeps going down. We've been able to beep maintenance and luckily have been able to get help.
101779	02/17/01	Sump pump dumps water in floor when starter test cell is running.
101818	02/20/01	Need to check waveguide press. Regulations on back of Teledyne high press. Stand for clogging or restrictions. Not releasing on crossover check. Work stoppage for waveguide.
101823	02/20/01	Replace the hardware on the cad. Plater tank. Thanks
101854	02/20/01	Need to replace cable at station 11 on silverstreek
101857	02/20/01	Water knife not operable not getting water through nozzle, work stoppage!!!
101869	02/20/01	600 PSI gage over pressurized.
101879	02/20/01	Head on 870B1/2 is not mixing
101891	02/20/01	Install turbine meter in #3 test cell.
101907	02/20/01	Cant get water to come out of nozzle on new water jet cutter. Hot job. Work stoppage.
101919	02/20/01	Replace magnehelic gauge DP#2 on alodine scrubber. Gauge is not working.
101923	02/21/01	Power collet will not release tool.
101951	02/21/01	Repair valve leak in mechanical room and check Gearbox pressure for RCA room test.
101973	02/21/01	Machine is leaking coolant under the machine, apparently the chips behind machine shielding, apparently shielding needs to be removed and chips cleaned out of this area
101981	02/21/01	Bridgeport feed problem.
101990	02/21/01	Water knife hydraulic system overheated. Chilled water has been shut off by maintenance.

Ticket Number	Date Created	Description
102002	02/21/01	Small autoclave ramp is stuck in the down position, re-circulating pump will not come on, no fan motor cooling water
102003	02/21/01	Large autoclave, no fan motor cooling water
102006	02/21/01	Air leak at P&D 06EL
102023	02/21/01	Aluminum can crunchier is jammed. Work stoppage! Thanks.
102032	02/21/01	Repair stacker - stacker alignment and overhang conditions
102039	02/21/01	Small autoclave - change ramp cylinders
102061	02/21/01	Agie wire cut EDM leaking fluid above non return valve
102067	02/21/01	Lost T64 dyno water pressure ; pump lost prime
102069	02/21/01	3rd request to check out this machine. It's really getting in bad shape loud growling and vibrations (Devlieg Mill)
102070	02/21/01	The Devlieg is making a growling noise in X axis. 2nd shift 650 evaluated tonight, 2-21, and requests your opinion/diagnosis
102081	02/22/01	Repair faulty NF drive cable /
102116	02/22/01	Repair ASKARS mechanical problems.
102143	02/22/01	Attention: replace ball valve on D/S side of channel #1. Valve goes to flow meters.
102159	02/22/01	HPM valve sticking on ASE#5 test stand / work stop /
102180	02/22/01	Oil misters need servicing.
102184	02/22/01	NF fluctuating, dyno controller requires adjustment.
102214	02/23/01	Belt slipping on spindle. Please tighten or replace as needed. Machine is located across from 93662 office in grinding area
102309	02/23/01	Change oil in upper bearing sump and lower bearing sump of whirl tower. Charge to 7F5KS31
102317	02/23/01	Gear appears to be broken in tailstock of Monarch lathe.
102324	02/23/01	Bridgeport feed problem.
102332	02/23/01	Work stoppage: burst disc blown on hydraulic test stand
102359	02/23/01	Replace valve on blaster
102394	02/24/01	The EG-88-B base unit to the robot has an air leak in a small black plastic hose with #7 on it. Open the side panel with a small screwdriver and you can see it.
102418	02/26/01	Emulsifier nozzles not spraying
102427	02/26/01	Filters need to be changed
102454	02/26/01	Feed on clausung is malfunctioning.
102455	02/26/01	Fix four way muffler for blaster
102516	02/26/01	Replace by pass gauge/shut off valves (2 each)
102526	02/27/01	Air leak
102551	02/27/01	Hot air furnace is down

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Ticket Number	Date Created	Description
102556	02/27/01	Rebuild dresser
102569	02/27/01	Stacker needs magnet
102573	02/27/01	Repair hydraulic puller for J79 turbine. Work stop!
102582	02/27/01	No high-pressure air to channel number 3. Repair or replace components as required.
102592	02/27/01	Compressor belts need to be replaced
102618	02/27/01	Prop blade lathe making grinding noise from headstock area Please inspect. Located in prop shop off H53 hangar
102627	02/28/01	By-pass valve chattering on ASE #5 test stand /
102674	02/28/01	I have a bad coolant valve on Marvel saw
102727	02/28/01	LIS 23 conveyor - loose pin in air cylinder. Attn: H&H.
102763	03/01/01	Inlet annin valve on hot air channel number 1 has excessive internal leakage. Adjust or repair as necessary.
102776	03/01/01	Remove inoperable Varsol distillation unit from building 134.
102778	03/01/01	Move safe per attached instructions.
102780	03/01/01	Request removal and salvage of air dryer
102826	03/01/01	The Miller Syncrowave 351 located in the welding shop has a leaking gas line. Please repair ASAP.
102831	03/01/01	Help hook-up new flowmeters.
102837	03/01/01	Air leak on Campbell tanks
102848	03/01/01	Stacker down "stacker error."
102851	03/01/01	Please replace glasses in shotpeening machine as needed.
102891	03/02/01	Pressure fluctuating, leaks in front & rear of stand and part missing from switch. Work stoppage!
102896	03/02/01	Need to replace flapper on shaker table on Schlick machine.
102920	03/02/01	Steam leaking at the meter in pit 274 at the training building 4034
102922	03/02/01	Bumper on AGV #4 broken
102928	03/02/01	Steam trap in air compressor room condensate trap motor is always running, won't shut off
102935	03/02/01	Work stoppage: prop control test stand runs backwards from normal direction
102986	03/02/01	Pallet changer will not work. Work stoppage need ASAP
102988	03/02/01	Furnace out in pneumatic no hot air work stoppage. 65923036282
102989	03/02/01	Repair shotpeen machine as needed. Steelshot will not come out.
103015	03/03/01	Repair or replace stage 1 magnahelic gauge on alodine scrubber, gauge is not working properly.
103039	03/05/01	Busted hose on Schlick blasting machine. (D) hose inside, upper hose.
103062	03/05/01	Work stoppage: Denison valve needs replaced in the RCA room pump area

Industrial Maintenance Services
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Ticket Number	Date Created	Description
103066	03/05/01	Hose too long, causing door to hang-up / safety issue
103068	03/05/01	Make mechanical repairs as needed
103073	03/05/01	Shotpeen machine down....work stoppage
103089	03/05/01	652 personnel. Please repair penetrant door on auto blade line.
103092	03/05/01	Please replace air hose . Thanks
103112	03/05/01	Cox flow stand cool water line not working. " red " in maintenance may assist.
103121	03/05/01	Deburring and flaring machine will not operate. Spindle not turning. Work stoppage.
103130	03/05/01	Coupling on slug conveyor at Trumpf is slipping again needs tightening or a pin thru... Slug pile is getting deep thanks
103138	03/05/01	B-F1 filter blow down not working at all. This needs to be fixed ASAP thanks!!!
103142	03/06/01	Please restart scrubber aOH1.
103185	03/06/01	Original ticket 102928. Investigation findings - replace pump seals both pumps and replace motor bearings and service motor. Paying for evaluation only est. changed to 70.00
103232	03/06/01	Cover on saw broken in ramp building
103248	03/06/01	Repair shotpeen machine as needed to get air pressure above 60 PSI. We can only get 30 PSI on machine now. Work stoppage in area
103280	03/07/01	Propeller shops shotpeen machine is down. Work stoppage.
103290	03/07/01	Test cell down . Dyno not holding engine at torque limits.
103295	03/07/01	Assist welding, remove broken paint shaker arm in missing room and deliver to welding shop, reinstall when welded
103310	03/07/01	Expedite - work stoppage - modify fixture to print tolerances. Ref cal link #V632286. Call if you have questions.
103335	03/07/01	Mount power arm in clean room/work stop/
103340	03/07/01	Please look at electrical hand pump and repair/replace it. Current one leaks bad around head. Please check it out. Thanks.
103346	03/07/01	Shop air too low/ work stop/
103366	03/07/01	Feed not functioning
103370	03/07/01	Attention H&H stacker #5 fore forks chain loose causing pallets to be crooked on rollers
103376	03/08/01	Please restart scrubber a-oh-2.
103384	03/08/01	Huffer die will not pull high-pressure. Oil leak.
103395	03/08/01	Shotpeen machine
103405	03/08/01	<i>Indicated name only</i>
103415	03/08/01	Middle sip. Adjust back lash.
103476	03/08/01	Remove all mechanical and electrical connections on T-64 dyno for removal and installation of new dyno.
103484	03/08/01	Milling machine in 93551 knee will not rapid traverse

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
103485	03/08/01	Prepare T-64 dyno for removal 6.3.658
103498	03/09/01	Work stoppage: test stand #9 has low gearbox pressure.
103518	03/09/01	Need middle sip hauser balance valve needs repair
103527	03/09/01	Coolant hose leaking
103538	03/09/01	Work stoppage: calibration says flow tubes on test stand need cleaned they are sticking & inaccurate
103551	03/09/01	Trash in flow meter/work stop/
103604	03/09/01	Making some funny noises
103609	03/09/01	Over head vents will not close in AV8 hush house
103649	03/12/01	NF shaft sheared/work stop/
103671	03/12/01	Change dyno oil filters in T-64 test cell.
103675	03/12/01	Change make-up and foot valve on cooling tower at T-64 test cell.
103677	03/12/01	Need a mechanic on the clausing lathe (close to hallway) in the small lathe room. The lathe will not engage feed.
103687	03/12/01	Vacuum pump is no longer working. Has tripped the breaker. Someone said they saw it smoking earlier. Motor is hot. This is causing a work stoppage. Thank you
103689	03/12/01	Basket in on preservation line will not go up and down.
103693	03/12/01	Hoist cable physically slack
103703	03/12/01	Make necessary repairs
103705	03/12/01	Make necessary repairs
103707	03/12/01	Make mechanical repairs to LIS2 no 2
103708	03/12/01	Make mechanical repairs to LIS2 no 3
103757	03/12/01	Flame out in furnace for hot air channel. Work stoppage
103762	03/12/01	Feed screw not working. Second work order
103917	03/13/01	Gear in door needs repair.
103922	03/13/01	Repair floor scrubber in bldg 4188
103927	03/13/01	Flow of the air coming through the nozzle in this blast machine is not picking up any blasting media. And the blasters needs new gloves. Work stoppage thanks
103931	03/13/01	NF drive shaft sheared/day shift maintenance requested a work order be placed for night shift maintenance.
103940	03/13/01	System RPM valve sticking on starter test cell. Work stoppage
103943	03/13/01	Chain is off in station 16 booth on silver streak work stoppage.
103946	03/13/01	Zone 17 outbound workstation 1 roller slipping attention H&H
103948	03/13/01	Attn H&H chain off drive pin stacker #2 2nd shift
103949	03/13/01	Small clausing mill at column C22 power feed for the knee is not functioning properly.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
103952	03/13/01	Repair shotpeen machine as needed, hose is leaking. Please replace rubber hose as needed. Work stoppage on 3rd shift. Supervisor is located at final finish paint shop.
103962	03/14/01	Shop air too low causing stand to be inoperable/work stop
103964	03/14/01	Small causing mill at column C22 power feed for the knee is not functioning properly.
103994	03/14/01	Repair floor fan as needed (mechanical problem)
104016	03/14/01	Shop air too low causing stand to be inoperable/work stop/
104037	03/14/01	Blasting hose "C" on Schlick machine is busted.(inside machine).
104072	03/14/01	Station 8 silver streak - door cables are off. Not designated as a confined space. Work stoppage.
104085	03/15/01	Please restart scrubber a-OH1.
104095	03/15/01	Shop air too low causing test stand to be inoperable/work stop/
104100	03/15/01	Work stoppage: test stand #9 in the RCA room has low gearbox pressure
104108	03/15/01	Sump area (bottom of inside of test stand) and sheet metal drip tray under test stand need to be pumped and cleaned. All oil residue needs to be cleaned from these areas. This is the third request.
104143	03/15/01	Hardness tester in clean room is inoperable/work stop/
104170	03/16/01	Please restart scrubber a-OH1.
104180	03/16/01	Repair leaking oil seals on scrubber CR-1 pump. Thanks
104188	03/16/01	Work stoppage - expedite - both vibration transducers are bad in T400 test cell. Link #V613731
104255	03/16/01	Replace pre filters
104263	03/16/01	Small autoclave ramps are stuck down
104270	03/16/01	LIS conveyer spacer bar loose.
104272	03/16/01	Replace breaks on starter test cell 9937
104273	03/16/01	Furnace out in hot air channel (work stoppage)
104305	03/19/01	Broken belt and wire guide on Agie.
104319	03/19/01	Hdy. leak on Campbell NC grinder
104328	03/19/01	Air leak/work stop
104331	03/19/01	Valve leaking/
104356	03/19/01	Motor on hoist burnt up need to repair or replace
104423	03/19/01	Stacker is down, box is falling off stacker. Work stoppage has occurred
104435	03/19/01	Attention H&H stacker #5 fore forks not in synch with aft forks causing pallet misalignment and fore fork overhang
104440	03/19/01	Furnace out in hot air channel. 9714
104498	03/20/01	Steam gun PN 07 busted hoses

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
104559	03/21/01	Please check operation of vent system in new hangar of bldg 245. Paint hangar has positive pressure in bldg with exhaust system operating, should have a slight negative pressure.
104568	03/21/01	Sandblaster inoperable work stoppage priority #1
104600	03/21/01	Pins sheared in test bed gears.
104601	03/21/01	repair or replace air filter container in back of "hot air channel" number one potential blowout hazard.
104604	03/21/01	Repair leaking water lines.
104607	03/21/01	Replace burst disk on T58 mech #5 stand.
104618	03/21/01	Blasting hose "B" has a hole in it on Schlick machine.
104627	03/21/01	Cox flow stand will not run high flow, flowmeters. Inconsistent flow results.
104641	03/21/01	Problems with coolant pressure
104654	03/21/01	Repair starter: (repaired @ 1700 3/21/2001)
104670	03/22/01	Blasting hose (A) on Schlick machine is not getting any media flow. It has air pressure.
104676	03/22/01	Flowmeter stuck in flow tube
104678	03/22/01	Filter needs replacing/
104681	03/22/01	Belts need to be tightened up on grinder.
104691	03/22/01	Pressure switch malfunction. Labor stop!!
104724	03/22/01	Pressure switch has malfunction again. Labor stop.
104759	03/22/01	Hot domoter gauge inoperable on no.1 hot air channel.
104770	03/23/01	Knocking in head stock of small Monarch engine lathe located in small lathe room
104789	03/23/01	Collector on back side of bldg making unusual noises as if ready to take off
104798	03/23/01	Can crunchier is down again.
104833	03/23/01	Charge to 7F5KS36 rising vibration levels in high frequency. Show impending bearing failure. Spindle should be scheduled to be sent out for rebuild.
104843	03/23/01	The pumps in the sumps of T-505 and 506 are very weak and not working well. They need to be replaced and in good working order to prevent any possible environmental problems, please expedite this request,
104867	03/23/01	Bad solenoid zone 56 SIS work stoppage
104875	03/24/01	Please check scrubber a-oH-3 as soon as possible. Scrubber DP reading is very high and will be shut down due to non-compliance issue.
104884	03/24/01	Wire cut EDM machine getting error message for clean water tank not being full enough. Seems to be refilling slowly. Please check
104895	03/24/01	Small hydraulic pump won't pump as if out of fluid. thank you!
104941	03/26/01	Install new flowmeter on lube oil test stand.
104952	03/26/01	Replace defective cover pad.
105078	03/27/01	Flow meter has rejected calibration. Please repair/replace as necessary/

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
105084	03/27/01	Axis on Agie are growling and will not let it center a part. Work stoppage !!!! In the middle of a down test cell job. Need ASAP
105101	03/27/01	Chain is broken off the stacker
105109	03/27/01	Repair leaking water lines.
105135	03/27/01	Filters require changing on T64 PTO test stand in accessories test area
105136	03/27/01	Linkage on the door on the water tower is broken.(work stoppage) thank you!
105171	03/28/01	Sealing machine needs repair - second request
105184	03/28/01	Check water pump.
105205	03/28/01	Hydraulic pump test stand filter need to be replaced and tank need to be serviced with hydraulic fluid. Work stoppage
105222	03/28/01	Belt slipping on lodge shiply shear. Please expedite
105237	03/28/01	Pm scrubber for plasma spray unit in building 4225. Send to 6.2.652
105244	03/28/01	J79 fuel pump test stand in accessories test area inoperable for backpressure problem. Work stoppage
105246	03/28/01	Broken belt; work stoppage
105261	03/29/01	Belts are slipping.
105266	03/29/01	Please check strainer in hydraulic pump on can shredder and possibly change oil to increase pressure. Work stoppage!
105267	03/29/01	The top hydraulic grip on the 1128 instron tensile tester does not function.
105269	03/29/01	Although the problem has occurred (2) times yesterday with AGV 2, I'm not totally convinced that it is in itself to blame. I think the advancing mechanics of PD station 20ER is faulty. On the pickup orders, the container advanced only half way.
105270	03/29/01	Repair problem with distilled water high-pressure pump.
105273	03/29/01	A piece of gear fell off the stacker and the technician cannot retrieve it. Need some technical assistance.
105303	03/29/01	Check bearings for circulating blower for small oven in tail blade shop
105350	03/29/01	J-model test stand has hydraulic. Leak. Work stoppage.
105271	03/29/01	Install 2 inch ball valve on air compressor as per
105313	03/29/01	Install 2 inch ball valve on air compressor
105356	03/30/01	Reattach main coolant hose to pump.
105368	03/30/01	Work stoppage: change filters on high-pressure pump and test stand #5 in the RCA room.
105378	03/30/01	Need oil on the Wotan thanks
105398	03/30/01	Change filter on main reservoir in RCA room.
105429	03/30/01	Strainers need cleaning
105472	03/30/01	Install halogen light fixture onto Landis grinder. Light fixture is at the machine waiting for you.
105473	03/30/01	Please install halogen light fixture onto Norton grinder. Light fixture is at the machine waiting for you.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
105474	03/30/01	Please install halogen light fixture on sip houser grinder. Light fixture is in shop office.
105475	03/30/01	Please install halogen light fixture on sip houser grinder. Light fixture is in shop office.
105478	03/30/01	Gearbox on starter test cell making a noise. Work stoppage.
105480	03/30/01	Stacker dead in the water; load mishandled
105481	03/30/01	Leaking seal. Machine down.
105503	04/02/01	Repair to stacker
105508	04/02/01	This gate could not be closed all the way last night. It needs to close all the way for perimeter security at night. Investigate problem with gate and repair if within monetary limit.
105598	04/02/01	Automatic feed not feeding properly work stoppage.
105616	04/02/01	Aux boost pump won't come up/work stop/
105619	04/02/01	RCA room test stand #10 need the filter changed test stand is showing a clogged filter light.
105625	04/02/01	Sounds like hydraulic pump is not functioning properly. Work stoppage
105627	04/02/01	Lebow on test stand #9 needs to be changed.
105633	04/02/01	Hose reaming machine will not cut hose
105658	04/03/01	The pits on the engine line is broken work stoppage
105660	04/03/01	Replace leaking hose on #1 mechanical T64 test stand. Work stop
105703	04/03/01	Rebuild water brake for #1 test cell.
105704	04/03/01	Water break in test cell #1 needs to replaced or repaired.
105707	04/03/01	Flow tubes on stand need to be cleaned. Unable to calibrate due to contamination. Cal team on sight trying to calibrate this stand. Work stoppage
105714	04/03/01	Break on CH-46 cargo winch test fixture will not hold required 2,000 lbs. load. Replace all break pads and inspect air cycles. For proper operation. Work stoppage!
105742	04/03/01	Grease motor bearing
105743	04/03/01	Please grease bearings on saw dust hopper.
105745	04/03/01	Attn: H&H SLIS rear forks inoperable
105750	04/03/01	Retaining pin has slipped out, drop hammer wont work. Pin needs to be re-inserted and secured... POC foundry area Thanks
105771	04/04/01	Z axis won't operate
105772	04/04/01	Delta P analog gauge pegged, needs replacing/work stop/
105787	04/04/01	(D) hose (return) is busted inside of Schlick machine.
105803	04/04/01	Coolant leak in machine below the right door. Causing a slip hazard.
105804	04/04/01	Door handle broke on parts washer. Shop area
105817	04/04/01	Test stand #9 in RCA room has low gearbox pressure.